для заказа - kyocera@kyocera-tools.ru

How to read this page B13

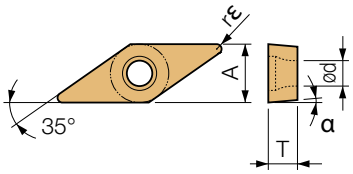
35° Diamond

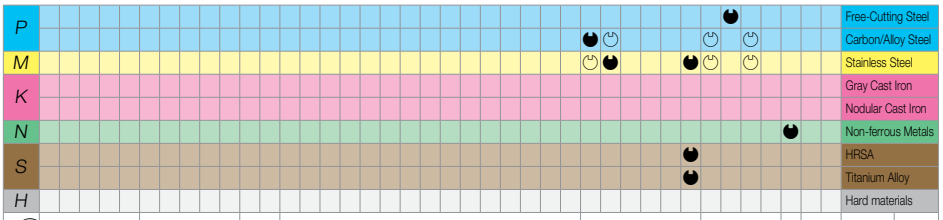
Positive Insert with Hole

Part Number	Applicable Toolholder Page
VP_1515_	E32~E33, F58
VP_22_	E21, E32~E33

(in)

Part Number	A	T	Ød	α
VP_1515_	3/16	3/32	0.091	11°
VP_22_	1/4	1/8	0.110	



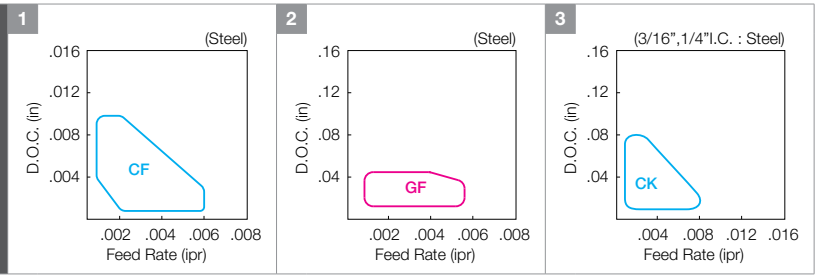


		ANSI Part Number	ISO Part Number	rε	Cermet TN610	Cermet TN620	Cermet TN6010	Cermet TN6020	Cermet TN60	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV7010	MEGA COAT Cermet PV7025	MEGA COAT Cermet PV7005	PVD Cermet PV90	PVD Cermet PV7020	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	CVD Coated Carbide CA4010	CVD Coated Carbide CA4115	CVD Coated Carbide CA4120	MEGACOAT / MEGACOAT NANO PR1425	MEGACOAT / MEGACOAT NANO PR1225	MEGACOAT / MEGACOAT NANO PR1305	MEGACOAT / MEGACOAT NANO PR1310	MEGACOAT / MEGACOAT NANO PR1325	MEGACOAT / MEGACOAT NANO PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	PVD Coated Carbide PR1125	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Minute D.O.C. *Sharp Edge*	VPGT	2205CF	110302CF	0.008																															○								
	VPGT	2202M-CF	110301M-CF	<0.004																																○	○							
		2205M-CF	110302M-CF	<0.008																																○	○							
Minute D.O.C. *Sharp Edge / Polished*	VPGT	2202MP-CF	110301MP-CF	<0.004																													●	●			○			○		○					
		2205MP-CF	110302MP-CF	<0.008																													●	●			○			○		○					
Finishing *Sharp Edge*	VPGT	2202MF-GF	110301MF-GF	<0.004																																			○							
		2205MF-GF	110302MF-GF	<0.008																																			○							
Finishing *Sharp Edge / Polished*	VPGT	2202MFP-GF	110301MFP-GF	<0.004																													●	●			○			○							
		2205MFP-GF	110302MFP-GF	<0.008																													●	●			○			○							
Finishing	VPGT	151502CK	080201CK	0.004																																	○							
		151505CK	080202CK	0.008																																	●							
	VPGT	2202CK	110301CK	0.004																																	●							
		2205CK	110302CK	0.008																																	●							
	VPGT	151502M-CK	080201M-CK	<0.004																																○	○							
		151505M-CK	080202M-CK	<0.008																																○	○							
	VPGT	2202M-CK	110301M-CK	<0.004																																○	○							
		2205M-CK	110302M-CK	<0.008																																○	○							
Finishing *Sharp Edge / Polished*	VPGT	151502MP-CK	080201MP-CK	<0.004																													●	●			○			○		○					
		151505MP-CK	080202MP-CK	<0.008																													●	●			○			○		○					
	VPGT	2202MP-CK	110301MP-CK	<0.004																													●	●			○			○		○					
		2205MP-CK	110302MP-CK	<0.008																													●	●			○			○		○					

Reference Table Above

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

Chipbreaker Range



KYOCERA

Inserts sold in 10 piece boxes.

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