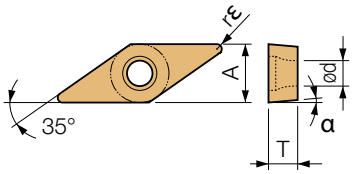
How to read this page ➔ B13

35° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
VC_1515_	E36, F58, F60~F65
VC_22_	E30~E31, F60~F65
VC_33_	E30~E31, F60~F65

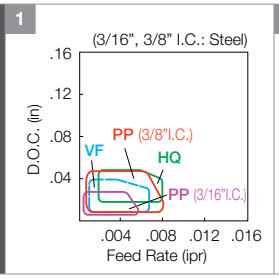
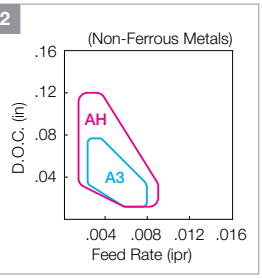
Part Number	A	T	Ød	α
			(in)	
VC_1515_	3/16	3/32	0.091	7°
VC_22_	1/4	1/8	0.110	
VC_33_	3/8	3/16	0.173	



		ANSI Part Number	ISO Part Number	rε	TN610	TN620	TN6010	TN6020	TN60	PV710	PV720	PV7010	PV7025	PV7005	PV90	PV7020	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	CA4010	CA4115	CA4120	PR1425	PR1225	PR1305	PR1310	PR1325	PR1535	PR930	PR1005	PR1025	PR1125	PDL025	KW10	SW05	Toolholder Page	Chipbreaker Range
				Corner Radius (in)	Cermet					MEGA COAT Cermet					PVD Cermet		CVD Coated Carbide															MEGACOAT / MEGACOAT NANO					PVD Coated Carbide				DLC	Carbide				
Finishing NEW	VCMT	151505PP	080202PP	0.008	●	●	○			●	●	○					●	●	●	●												●	●				○								Reference Table Above	
		15151PP		1/64	●	●	○			●	●	○					●	●	●	●												●	●				○									
	VCMT	331PP	160404PP	1/64	●	●	○			●	●	○					●	●	●	●												●	●				○									
		332PP	160408PP	1/32	●	●	○			●	●	○					●	●	●	●												●	●				○									
Finishing	VCMT	151505VF	080202VF	0.008	○	○	○	○		○	○	●	●			○	●	●	●	●	○	○	○									●				○	○		●						1
		15151VF	080204VF	1/64	○	○	○	○		○	○	●	●			○	●	●	●	●	○	○	○									●				○	○		○						
Finishing-Medium	VCMT	151505HQ	080202HQ	0.008	○	○	○	○	○	○	○	●	●		○	●	○	●	●	●		●	●									●				○	○		○						
		15151HQ	080204HQ	1/64	○	○	○	○	○	○	○	●	●		○	●	○	●	●	●		●	●	○	●	●						●				○	●		○	●					
	VCMT	221HQ	110304HQ	1/64					○									●	●				○																					
	VCMT	331HQ	160404HQ	1/64					○						○			●	●				○																					
		332HQ	160408HQ	1/32					●						○			●	●				●		●																				
Medium *Sharp Edge*	VCGT	2202FN-Z	110301FN-Z	0.004					○																																			-
		2205FN-Z	110302FN-Z	0.008					○																																			
		221FN-Z	110304FN-Z	1/64					○																																			
Finishing-Medium *Sharp Edge* *Non-Ferrous Metals*	VCGT	331AH	160404AH	1/64																																					●	●		2
Finishing-Medium *Sharp Edge* *Non-Ferrous Metals*	VCGT	331ℝ-A3	160404ℝ-A3	1/64																																					○	○		
		332ℝ-A3	160408ℝ-A3	1/32																																					○	○		
Medium-Roughing *Non-Ferrous Metals*	VCGT	333	160412	3/64																																						○		-

Chipbreaker Range

1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