для заказа - kyocera@kyocera-tools.ru

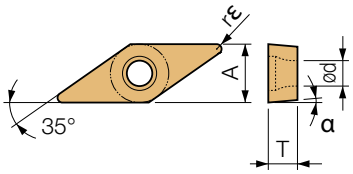
How to read this page ➔ B13

35° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
VB..22_	E30~E31, E36, E44, F58~F65
VB..33_	E30~E31, F58~F65

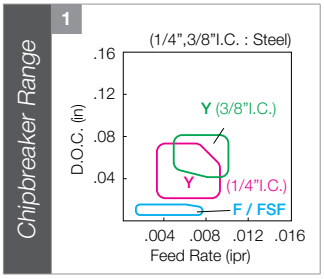
Part Number	A	T	Ød	α
	(in)			
VB_22_	1/4	1/8	0.110	5°
VB_33_	3/8	3/16	0.173	



		ANSI Part Number	ISO Part Number	rε	Cermet TN610	Cermet TN620	Cermet TN6010	Cermet TN6020	Cermet TN60	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV7010	MEGA COAT Cermet PV7025	MEGA COAT Cermet PV7005	PVD Cermet PV90	PVD Cermet PV7020	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	CVD Coated Carbide CA4010	CVD Coated Carbide CA4115	CVD Coated Carbide CA4120	MEGACOAT / MEGACOAT NANO PR1425	MEGACOAT / MEGACOAT NANO PR1225	MEGACOAT / MEGACOAT NANO PR1305	MEGACOAT / MEGACOAT NANO PR1310	MEGACOAT / MEGACOAT NANO PR1325	MEGACOAT / MEGACOAT NANO PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	DLC PR1125	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Finishing Sharp Edge	VBET	22013M[R/L]-F	1103005M[R/L]-F	<0.002																											●					○								
NEW		2202M[R/L]-F	110301M[R/L]-F	<0.004		○					○																				●					○								1
		2205M[R/L]-F	110302M[R/L]-F	<0.008	○	○				○	○																				●					○								
Medium Sharp Edge	VBGT	2202FN-Z	110301FN-Z	0.004					●																											○								
		2205FN-Z	110302FN-Z	0.008					○																											○								-
		221FN-Z	110304FN-Z	1/64					○																											○								
Finishing Sharp Edge	VBGT	2201[R/L]-F	1103003[R/L]-F	0.001																																●					Ⓡ			
		2202[R/L]-F	110301[R/L]-F	0.004					○				○																							●					○			
		2205[R/L]-F	110302[R/L]-F	0.008			○	●	○				○			●																				●					○			
	VBGT	22013M[R/L]-F	1103005M[R/L]-F	<0.002																													●											
		2202M[R/L]-F	110301M[R/L]-F	<0.004																													●					Ⓡ	○				
		2205M[R/L]-F	110302M[R/L]-F	<0.008																													●					Ⓛ	○				
Finishing-Medium NEW	VBET	22013M[R/L]-Y	1103005M[R/L]-Y	<0.002																													●					○								
		2202M[R/L]-Y	110301M[R/L]-Y	<0.004																													●					○								
		2205M[R/L]-Y	110302M[R/L]-Y	<0.008	○	○				○	○																				●					○								
		221M[R/L]-Y	110304M[R/L]-Y	<1/64	○	○				○	○																				●					○								
	VBGT	2201[R/L]-Y	1103003[R/L]-Y	0.001																																●					Ⓡ			
		2202[R/L]-Y	110301[R/L]-Y	0.004					○				○																							●					○			
		2205[R/L]-Y	110302[R/L]-Y	0.008			○	●	●				○			●																				●					○			
		221[R/L]-Y	110304[R/L]-Y	1/64			○	●	Ⓡ				○			●																				●					Ⓡ			
		222[R/L]-Y	110308[R/L]-Y	1/32					Ⓡ																											●					○			
Finishing-Medium	VBGT	3305[R/L]-Y	160402[R/L]-Y	0.008	○		○		○	○			○																							●					○			
		331[R/L]-Y	160404[R/L]-Y	1/64	○		○	●	○	○			○			Ⓡ																				●					○			
		332[R/L]-Y	160408[R/L]-Y	1/32					○																											●					Ⓛ			
	VBGT	22013M[R/L]-Y	1103005M[R/L]-Y	<0.002																													●											
		2202M[R/L]-Y	110301M[R/L]-Y	<0.004																													●					Ⓡ	○				
		2205M[R/L]-Y	110302M[R/L]-Y	<0.008																													●					Ⓛ	Ⓡ				
		221M[R/L]-Y	110304M[R/L]-Y	<1/64																													●					○	○				
		222M[R/L]-Y	110308M[R/L]-Y	<1/32																													●											
	VBGT	3305M[R/L]-Y	160402M[R/L]-Y	<0.008																													●					Ⓡ	○				
		331M[R/L]-Y	160404M[R/L]-Y	<1/64																													●					Ⓡ	○				
		332M[R/L]-Y	160408M[R/L]-Y	<1/32																													●						○				

Reference Table Above

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).



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Inserts sold in 10 piece boxes.

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