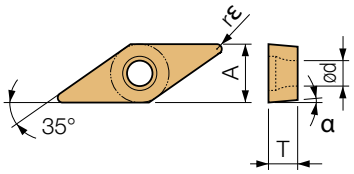
для заказа - kyocera@kyocera-tools.ru

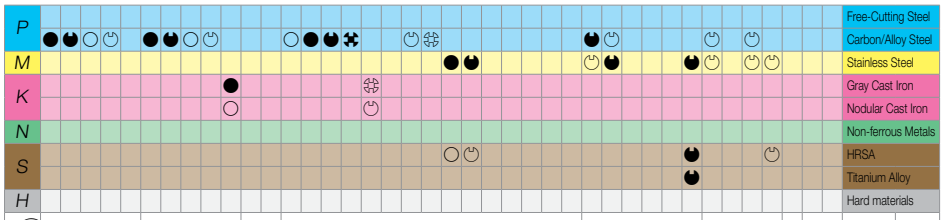
35° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
VB..22_	E30~E31, E36, E44, F58~F65
VB..33_	E30~E31, F58~F65

Part Number	A	T	Ød	α
			(in)	
VB_22_	1/4	1/8	0.110	5°
VB_33_	3/8	3/16	0.173	

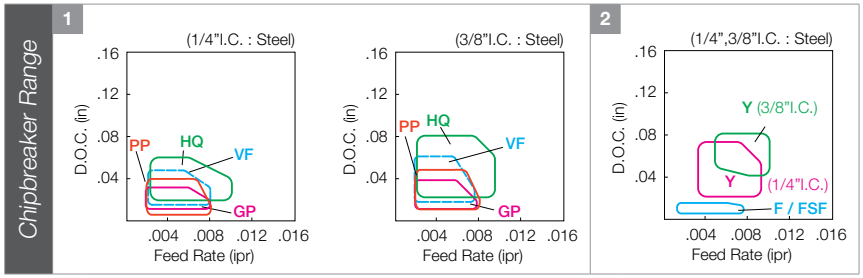




		ANSI Part Number	ISO Part Number	rε	Cermet TN610	Cermet TN620	Cermet TN6010	Cermet TN6020	Cermet TN60	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV7010	MEGA COAT Cermet PV7025	MEGA COAT Cermet PV7005	PVD Cermet PV90	PVD Cermet PV7020	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	CVD Coated Carbide CA4010	CVD Coated Carbide CA4115	CVD Coated Carbide CA4120	MEGACOAT / MEGACOAT NANO PR1425	MEGACOAT / MEGACOAT NANO PR1225	MEGACOAT / MEGACOAT NANO PR1305	MEGACOAT / MEGACOAT NANO PR1310	MEGACOAT / MEGACOAT NANO PR1325	PVD Coated Carbide PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	DLC PR1125	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Finishing NEW	VBMT	2205PP	110302PP	0.008	●	●	○			●	●	○					●	●	●	●												●	●				○								Reference Table Above	1
		221PP	110304PP	1/64	●	●	○			●	●	○					●	●	●	●												●	●				○									
		222PP	110308PP	1/32	●	●	○			●	●	○					●	●	●	●												●	●				○									
	VBMT	331PP	160404PP	1/64	●	●	○			●	●	○					●	●	●	●												●	●				○									
		332PP	160408PP	1/32	●	●	○			●	●	○					●	●	●	●												●	●				○									
		333PP	160412PP	3/64	●	●	○			●	●	○					●	●	●	●												●	●				○									
Finishing	VBMT	221GP	110304GP	1/64	○	○	○	●	●	○	○	●	●		○	●	○	○	○	○		●	●											●				○	●		○					
		331GP	160404GP	1/64	○	○	○	●	●	○	○	●	●		●	○	○	○	○	○		●	●															●		○					
		332GP	160408GP	1/32	○	○	○	●	○	○	○	○	●		●	●	○	○	●	○		●	●															●		○					
Finishing	VBMT	2205VF	110302VF	0.008	●	●	○	○		●	●	●	●		○	○	●	●	●	●	○	○	○											●				○	●		●					1
		221VF	110304VF	1/64	●	●	○	○		●	●	●	●		○	○	●	●	●	●	○	●	●	○										●				○	●		○					
		222VF	110308VF	1/32	●	●	○	○		●	●	●	●		○	○	●	●	●	●	○	●	●	○										●				○	●		○					
	VBMT	3305VF	160402VF	0.008	●	●	○	○		●	●	●	●		○	○	●	●	●	●	○	○	○															○		●					
		331VF	160404VF	1/64	●	●	○	○		●	●	●	●		○	○	●	●	●	●	○	●	●	○														●		○					
		332VF	160408VF	1/32	●	●	○	○		●	●	●	●		○	○	●	●	●	●	○	●	●	○														●		○					
		333VF	160412VF	3/64	●	●	○	○		●	●	●	●			○	●	●	●	●		○	●																	○					
Finishing-Medium	VBMT	221HQ	110304HQ	1/64	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●	●								●				○	●		○	●				
		222HQ	110308HQ	1/32	●	●	○	●	●	●	●	●	●	●	○	●	●	●	●	●		●	●	●	●	●								●				○	●		○	●				
	VBMT	331HQ	160404HQ	1/64	●	●	○	●	●	●	●	○	●	○	●	●	●	●	●	●		●	●	●	●	●												○			○	●				
		332HQ	160408HQ	1/32	●	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●	●	●												○			●	●				
		333HQ	160412HQ	3/64	●	●	○	○		●	●	●	●		○	●	●	○	●	●		●	●	●														○			○					
Finishing Sharp Edge / Precision Super Fine	VBET	2201R/L-FSF	1103003R/L-FSF	0.001					Ⓡ																												●								2
		2202R/L-FSF	110301R/L-FSF	0.004					○																												●								
		2205R/L-FSF	110302R/L-FSF	0.008					○																												Ⓡ								
	VBET	22013MR/L-FSF	1103005MR/L-FSF	<0.002																													●												
		2202MR/L-FSF	110301MR/L-FSF	<0.004																													●						Ⓛ						
		2205MR/L-FSF	110302MR/L-FSF	<0.008																													●						Ⓛ						

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

Chipbreaker Range



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● : U.S. Stock Ⓡ : U.S. Stock (R-hand Only) Ⓛ : U.S. Stock (L-hand Only)
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Inserts sold in 10 piece boxes.