

### Turning

Workpiece Material	Steel (Carbon Steel / Alloy Steel)					Stainless Steel & Cast Steel					Cast Iron (Gray Cast Iron / Nodular Cast Iron)			
	Cutting Range					Cutting Range					Cutting Range			
Classification	P01	P10	P20	P30	P40	M01	M10	M20	M30	M40	K01	K10	K20	K30
Cermet	TN Series					TN Series					TN60			
	TC Series					TC60								
	PV Series					PV7020, PV90								
	MEGACOAT (PV Series)					PV7010, PV7025					PV7005			
	MEGACOAT NANO (PV Series)					PV710, PV720								
Coated Carbide	CA Series					CA6515, CA6525					CA4010, CA4115, CA4120, CA4505, CA4515			
	PR Series					PR930, PR1025, PR1125								
	MEGACOAT (PR Series)					PR1225								
	MEGACOAT NANO (PR Series)					PR1425, PR1535								
											KA30, KT66, A66N, PT600M, KS6050, CS7050			
											KW10, GW15			
Ceramic											KBN475, KBN60M, KBN900			
Carbide														
CBN														