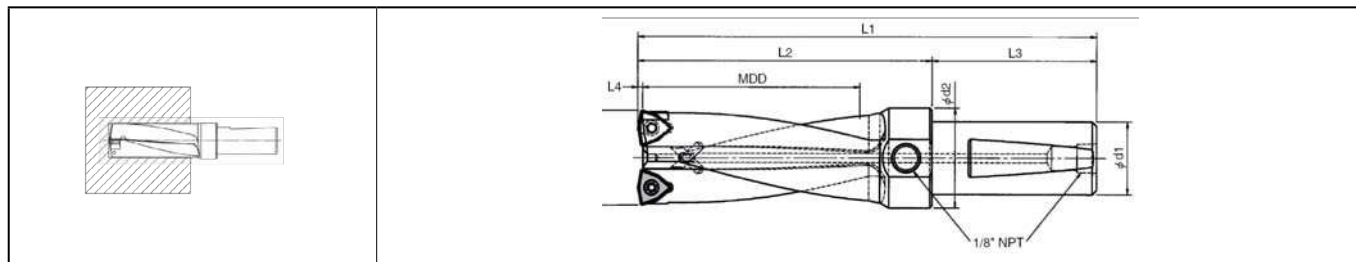


Coremaster Coredrill



Coremaster Coredrills XL - Extended Length Fixed Pocket



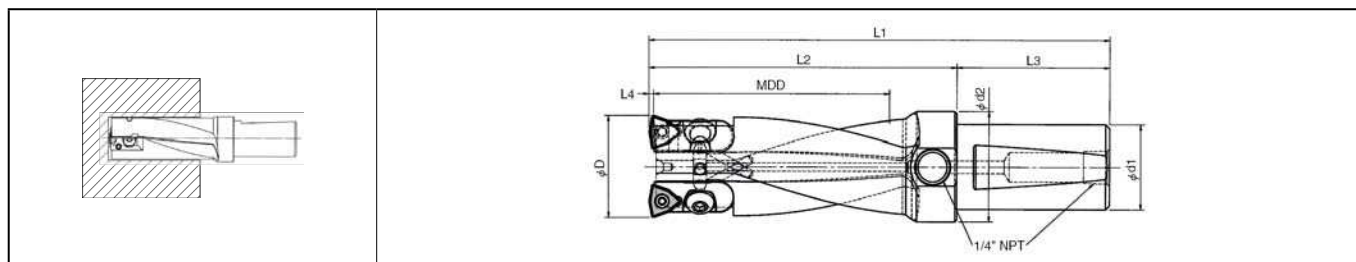
Toolholder Dimensions

Description	Stock	No. of Insert	Dimension (inch)						Spare Parts		Applicable Inserts ● Page 61	
			ØD	Ød1	Ød2	MDD	L1	L2	L3	Clamp Screw		Wrench
CD -0825-XL	●	2	0.825	1.000	1.375	2.250	5.530	3.250	2.280	SCR03	T9	WCMX 050308-M1(A)
-0865-XL	●		0.865	1.000	1.375	2.250	5.530	3.250	2.280			
-0938-XL	●		0.938	1.000	1.375	2.500	5.780	3.500	2.280			
-0990-XL	●		0.990	1.000	1.375	2.500	5.780	3.500	2.280	SCR30	T10	WCMX 06T308-M1(A)
-1052-XL	●		1.052	1.000	1.375	2.500	5.780	3.500	2.280			
-1115-XL	●		1.115	1.000	1.375	3.000	6.280	4.000	2.280			
-1178-XL	●		1.178	1.000	1.375	3.000	6.280	4.000	2.280	SCR30	T10	WCMX 06T308-M1(A)
-1240-XL	●		1.240	1.000	1.375	3.000	6.280	4.000	2.280			
-1303-XL	●		1.303	1.000	1.375	3.000	6.280	4.000	2.280			

*Maximum material removal: WCMX 050308 – 5/16" per side, WCMX 06T308 – 3/8" per side.

Recommended Cutting Conditions ● Page 64

Coremaster Coredrills - Extended Length Adjustment Cartridge



Toolholder Dimensions

Description	Stock	No. of Insert	Dimension (inch)						Spare Parts				Applicable Inserts ● Page 61	
			ØD	Ød1	Ød2	MDD	L1	L2	L3	Clamp Screw	Wrench	Cartridge		Cartridge Screw
CD -1350-LC	●	2	1.35-1.50	1.250	1.63	3.500	6.780	4.500	2.280	SCR30	T10	02-03	01-01	WCMX 06T308-M1(A)
-1500-LC	●		1.50-1.65	1.250	1.63	3.500	6.780	4.500	2.280					
-1650-LC	●		1.65-1.80	1.500	1.88	4.500	8.190	5.500	2.690					
-1800-LC	●		1.80-1.95	1.500	1.88	4.500	8.190	5.500	2.690					
-1950-LC	●		1.95-2.10	1.500	N/A	4.500	8.190	5.500	2.690					
-2100-LC	●		2.10-2.25	1.500	N/A	4.500	8.190	5.500	2.690					
-2250-LC	●		2.25-2.40	2.000	2.38	5.500	9.750	6.500	3.250				01-02	
-2400-LC	●		2.40-2.55	2.000	N/A	5.500	9.750	6.500	3.250					
-2550-LC	●		2.55-2.70	2.000	N/A	5.500	9.750	6.500	3.250					
-2700-LC	●		2.70-2.85	2.000	N/A	6.000	10.250	7.000	3.250					
-2850-LC	●		2.85-3.00	2.000	N/A	6.000	10.250	7.000	3.250					
-3000-LC	●		3.00-3.15	2.000	N/A	6.000	10.250	7.000	3.250					

*Maximum material removal: WCMX 050308 – 5/16" per side, WCMX 06T308 – 3/8" per side.
Cartridges can be adjusted 0.075" per side, providing 0.150" adjustment capability on diameter.

● : Stock Standard
○ : World Express

Recommended Cutting Conditions ● Page 64