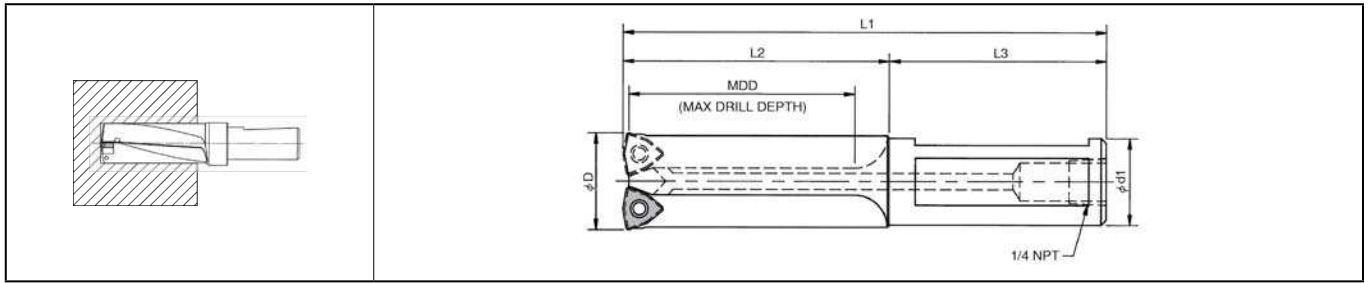



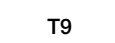




## Coremaster Coredrills - Fixed Pocket



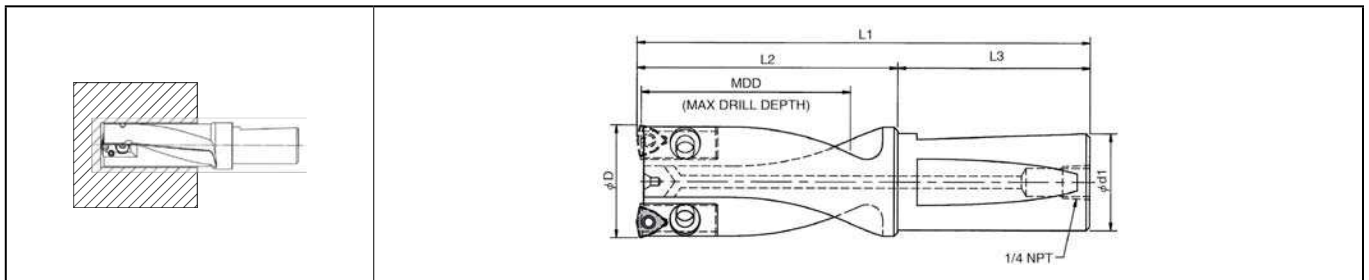
### Toolholder Dimensions

Description	Stock	No. of Insert	Dimension (inch)						Spare Parts		Applicable Inserts ● Page 61	
			ØD	Ød1	Ød2	MDD	L1	L2	L3	Clamp Screw 		Wrench 
CD -0825	●	2	0.825	1.000	-	1.750	4.750	2.250	2.500	SCR03 	T9 	WCMX 050308-M1(A)
-0865	●		0.865									
-0938	●		0.938									
-0990	●		0.990									
-1052	●		1.052	1.000	-	2.500	5.500	3.000	2.500	SCR30 	T10 	WCMX 06T308-M1(A)
-1115	●		1.115									
-1178	●		1.178									
-1240	●		1.240									
-1303	●	1.303										

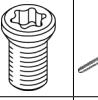















\*Maximum material removal: WCMX 050308 – 5/16" per side, WCMX 06T308 – 3/8" per side.

Recommended Cutting Conditions ● Page 64

## Coremaster Coredrills - Adjustable Cartridge



### Toolholder Dimensions

Description	Stock	No. of Insert	Dimension (inch)						Spare Parts				Applicable Inserts ● Page 61		
			ØD	Ød1	Ød2	MDD	L1	L2	L3	Clamp Screw 	Wrench 	Cartridge 		Cartridge Screw 	
CD -1360-C	●	2	1.36-1.46	1.250	-	2.750	6.250	3.500	2.750	SCR30 	T10 	02-03 	01-01 	WCMX 06T308-M1(A)	
-1460-C	●		1.46-1.56												
-1560-C	●		1.56-1.66												
-1660-C	●		1.66-1.76												
-1760-C	●		1.76-1.86	1.500	-	3.125	7.000	4.000	3.000	SCR30 	T10 	02-03 	01-02 		
-1860-C	●		1.86-1.96												
-1960-C	●		1.96-2.06												
-2060-C	●		2.06-2.16												
-2160-C	●		2.16-2.26	-	-	-	-	-	-	SCR30 	T10 	02-03 	01-02 		
-2260-C	●		2.26-2.36												
-2360-C	●		2.36-2.46												
-2460-C	●		2.46-2.56												
-2560-C	●		2.56-2.66												
-2660-C	●		2.66-2.76												
-2760-C	●		2.76-2.86												
-2860-C	●		2.86-2.96												
-2960-C	●	2.96-3.06													

Recommended Cutting Conditions ● Page 64

● : Stock Standard  
○ : World Express

