

Coremaster Coredrill

Coremaster Coredrills



- Fast effective way to expand pre-existing holes
- Two effective flutes allow high feed rates for improved productivity
- WCMX inserts available in new MEGACOAT Grade PR1230
- Deeper drilling depths available in the XL Series



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Available in Both

FIXED POCKET

and

ADJUSTABLE CARTRIDGE

Adjustable cartridges can be adjusted 0.075" per side, providing 0.150" adjustment capability on diameter



Drilling

● Coremaster Coredrill Inserts

Insert	Description	Dimension (inch)				Angle (°)	Insert Grade							Ref. Page for Toolholder	
		A	T	Ød	rε		Cermet	PVD Cermet	MEGACOAT	PVD Coated Carbide			Carbide		
							TN60	PV90	PR1230	PR660	PR830	PR905	PR915		KW10
	WCMX 050308-M1	5/16	1/8	0.125	1/32	7°	●	●	●	●	●	●	●	●	Page 62-63
	050308-M1A	5/16	1/8	0.125	1/32		●	●	●	●	●	●	●	●	
	06T308-M1	3/8	5/32	0.146	1/32		●	●	●	●	●	●	●	●	
	06T308-M1A	3/8	5/32	0.146	1/32		●	●	●	●	●	●	●	●	

Insert Grade Features Page 2

● : Stock Standard
○ : World Express

● WCMX...M1 : General purpose drilling insert; First choice for Med-High Carbon Steel, Tool Steels, and Cast Iron; also available for General purpose drilling in Stainless Steel. Tougher edge than M1A chipbreaker.

● WCMX...M1A: First choice for Low-carbon Steel, Aluminum, and other "sticky" materials. Freer cutting than M1 chipbreaker.