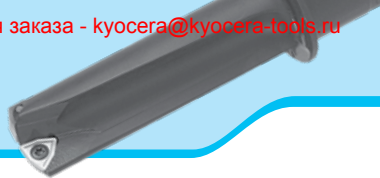


Holeshot Drill DR





Holeshot Drills



Magic Drill DR

Drilling

Description	Stock	No. of Insert	Dimension (inch)						Spare Parts		Applicable Inserts ● Page 53	
			ØD	Ød1	MDD	L1	L2	L3	L4	Clamp Screw		Wrench
												
DR -2480	●	4	2.480 (63mm)	1.500	4.13	8.19	5.50	2.69	.310	SCR30	T10	
-2480-X3N	●		2.480 (63mm)	2.000	7.44	12.38	9.13	3.25	.310			
-2500-X1	●		2.500	1.500	2.50	6.56	3.88	2.69	.329			
-2500	●		2.500	1.500	4.13	8.19	5.50	2.69	.329			
-2500-X3N	●		2.500	2.000	7.50	12.46	9.21		.329			
-2625-X1	●		2.625	2.000	2.75	7.50	4.25		.326			
-2625	●		2.625	2.000	6.50	11.25	8.00		.326			
-2750-X1	●		2.750	2.000	2.75	7.50	4.25	3.25	.340			
-2750	●		2.750	2.000	6.50	11.25	8.00		.340			
-2875-X1	●		2.875	2.000	3.00	7.75	4.50		.357			
-2875	●		2.875	2.000	6.50	11.25	8.00		.357			
DR -3000-X1	●		6	3.000	2.000	3.00	7.75	4.50				
-3000	●	3.000		2.000	6.50	11.25	8.00		.369			
-3125-X1	●	3.125		2.000	3.25	8.13	4.88		.393			
-3125	●	3.125		2.000	7.63	12.50	9.25		.393			
-3250-X1	●	3.250		2.000	3.25	8.13	4.88	3.25	.387			
-3250	●	3.250		2.000	7.63	12.50	9.25		.387			
-3375-X1	●	3.375		2.000	3.50	8.38	5.13		.393			
-3375	●	3.375		2.000	7.63	12.50	9.25		.393			
-3500-X1	●	3.500		2.000	3.50	8.38	5.13		.440			
DR -3500	●	6		3.500	2.000	7.63	12.50	9.25		.440	SCR30	T10
-3625-X1	●		3.625	2.000	3.75	8.75	5.50		.441			
-3625	●		3.625	2.000	7.94	12.67	9.42		.441			
-3750-X1	●		3.750	2.000	3.75	8.75	5.50		.459			
-3750	●		3.750	2.000	8.00	13.00	9.75	3.25	.459			
-3875-X1	●		3.875	2.000	4.00	9.38	6.13		.470			
-3875	●		3.875	2.000	8.44	13.44	10.19		.470			
-4000-X1	●		4.000	2.000	4.00	9.38	6.13		.482			
-4000	●		4.000	2.000	8.56	13.88	10.63		.482			

Recommended Cutting Conditions ● Page 60

● : Stock Standard
○ : World Express