



■ Holeshot Drills

Description	Stock	No. of Insert	Dimension (inch)							Spare Parts		Applicable Inserts ● Page 53
			ØD	Ød1	MDD	L1	L2	L3	L4	Clamp Screw	Wrench	
												
DR -2187-X3N	●	4	2.187	2.000	6.56	11.33	8.08	3.25	.273	SCR30	T10	WCMX 06T308-M1(A)
-2205	●		2.205 (56mm)	1.500	3.88	7.81	5.13	2.69	.283			
-2205-X3N	●		2.205 (56mm)	2.000	6.61	11.41	8.16	3.25	.283			
-2219-X1	●		2.219	1.500	2.31	6.25	3.56	2.69	.277			
-2219	●		2.219	1.500	3.88	7.81	5.13	2.69	.277			
-2219-X3N	●		2.219	2.000	6.66	11.44	8.19	3.25	.277			
-2244	●		2.244 (57mm)	1.500	3.88	7.81	5.13	2.69	.281			
-2244-X3N	●		2.244 (57mm)	2.000	6.73	11.52	8.27	3.25	.281			
-2250-X1	●		2.250	1.500	2.31	6.25	3.56	2.69	.281			
-2250	●		2.250	1.500	3.88	7.81	5.13	2.69	.281			
DR -2250-X3N	●	4	2.250	2.000	6.75	11.53	8.28	3.25	.281	SCR30	T10	WCMX 06T308-M1(A)
-2281-X1	●		2.281	1.500	2.31	6.25	3.56	2.69	.283			
-2281	●		2.281	1.500	3.88	7.81	5.13	2.69	.283			
-2281-X3N	●		2.281	2.000	6.84	11.62	8.37	3.25	.283			
-2312-X1	●		2.312	1.500	2.31	6.25	3.56	2.69	.287			
-2312	●		2.312	1.500	3.88	7.81	5.13	2.69	.287			
-2312-X3N	●		2.312	2.000	6.93	11.72	8.47	3.25	.287			
-2323	●		2.323 (59mm)	1.500	3.88	7.81	5.13	2.69	.290			
-2344-X1	●		2.344	1.500	2.50	6.56	3.88	2.69	.289			
DR -2344	●		4	2.344	1.500	4.13	8.19	5.50	2.69			
-2344-X3N	●	2.344		2.000	7.03	11.95	8.70	3.25	.289			
-2362	●	2.362 (60mm)		1.500	4.13	8.19	5.50	2.69	.301			
-2362-X3N	●	2.362 (60mm)		2.000	7.09	12.02	8.77	3.25	.301			
-2375-X1	●	2.375		1.500	2.50	6.56	3.88	2.69	.298			
-2375	●	2.375		1.500	4.13	8.19	5.50	2.69	.298			
-2375-X3N	●	2.375		2.000	7.12	12.05	8.80	3.25	.298			
-2406-X1	●	2.406		1.500	2.50	6.56	3.88	2.69	.304			
-2406	●	2.406		1.500	4.13	8.19	5.50	2.69	.304			
-2406-X3N	●	2.406		2.000	7.22	12.15	8.90	3.25	.304			
DR -2437-X1	●	4	2.437	1.500	2.50	6.56	3.88	2.69	.309	SCR30	T10	WCMX 06T308-M1(A)
-2437	●		2.437	1.500	4.13	8.19	5.50	2.69	.309			
-2437-X3N	●		2.437	2.000	7.31	12.25	9.00	3.25	.309			
-2441	●		2.441 (62mm)	1.500	4.13	8.19	5.50	2.69	.309			
-2441-X3N	●		2.441 (62mm)	2.000	7.32	12.26	9.01	3.25	.309			
-2469-X1	●		2.469	1.500	2.50	6.56	3.88	2.69	.319			
-2469	●		2.469	1.500	4.13	8.19	5.50	2.69	.319			
-2469-X3N	●		2.469	2.000	7.41	12.36	9.11	3.25	.319			

Recommended Cutting Conditions ● Page 60

● : Stock Standard
○ : World Express



Magic Drill DR

Drilling