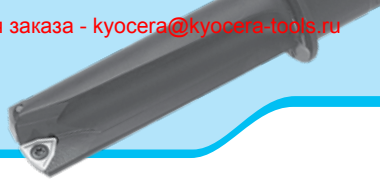




Holeshot Drill DR



● Toolholder Dimensions

Description	Stock	No. of Insert	Dimension (inch)							Spare Parts		Applicable Inserts ● Page 53
			ØD	Ød1	MDD	L1	L2	L3	L4	Clamp Screw	Wrench	
												
DR -1875	●	4	1.875	1.250	3.38	6.78	4.50	2.28	.240	SCR03	T9	WCMX 050308-M1(A)
-1875-X3N	●		1.875	1.500	5.62	9.68	6.99	2.69	.240			
-1906	●		1.906	1.250	3.38	6.78	4.50	2.28	.254			
-1906-X3N	●		1.906	1.500	5.72	9.79	7.10	2.69	.254			
-1929	●		1.929 (49mm)	1.250	3.38	6.78	4.50	2.28	.259			
-1929-X3N	●		1.929 (49mm)	1.500	5.79	9.92	7.23	2.69	.259			
-1937	●		1.937	1.250	3.38	6.78	4.50	2.28	.259			
-1937-X3N	●		1.937	1.500	5.81	9.89	7.20	2.69	.259			
-1969	●		1.969 (50mm)	1.250	3.38	6.78	4.50	2.28	.260			
-1969-X3N	●		1.969 (50mm)	1.500	5.91	9.99	7.30	2.69	.260			
-2000-X1	●		2.000	1.250	2.13	6.06	3.38	2.28	.267			
-2000	●		2.000	1.250	3.38	6.78	4.50	2.28	.267			
-2000-X3N	●		2.000	1.500	6.00	10.09	7.40	2.69	.267			
-2008	●		2.008 (51mm)	1.250	3.38	6.78	4.50	2.28	.267			
-2008-X3N	●		2.008 (51mm)	1.500	6.02	10.16	7.47	2.69	.267			
-2031-X1	●		2.031	1.500	2.13	6.06	3.38	2.69	.268			
-2031	●	2.031	1.500	3.50	7.44	4.75	2.69	.268				
-2031-X3N	●	2.031	1.500	6.09	10.30	7.61	2.69	.268				
DR -2047	●	4	2.047 (52mm)	1.500	3.50	7.44	4.75	2.69	.259	SCR30	T10	WCMX 06T308-M1(A)
-2047-X3N	●		2.047 (52mm)	2.000	6.14	10.91	7.66	3.25	.259			
-2062-X1	●		2.062	1.500	2.13	6.06	3.38	2.69	.260			
-2062	●		2.062	1.500	3.50	7.44	4.75	2.69	.260			
-2062-X3N	●		2.062	2.000	6.18	10.94	7.69	3.25	.260			
-2094-X1	●		2.094	1.500	2.13	6.06	3.38	2.69	.267			
-2094	●		2.094	1.500	3.50	7.44	4.75	2.69	.267			
-2094-X3N	●		2.094	2.000	6.28	11.05	7.80	3.25	.267			
-2125-X1	●		2.125 (54mm)	1.500	2.13	6.06	3.38	2.69	.266			
-2125	●		2.125 (54mm)	1.500	3.50	7.44	4.75	2.69	.266			
-2125-X3N	●		2.125	2.000	6.37	11.14	7.89	3.25	.266			
-2156-X1	●		2.156	1.500	2.31	6.25	3.56	2.69	.270			
-2156	●		2.156	1.500	3.88	7.81	5.13	2.69	.270			
-2156-X3N	●		2.156	2.000	6.47	11.24	7.99	3.25	.270			
-2165-X3N	●		2.165 (55mm)	2.000	6.50	11.28	8.03	3.25	.273			
-2187-X1	●		2.187	1.500	2.31	6.25	3.56	2.69	.273			
-2187	●	2.187	1.500	3.88	7.81	5.13	2.69	.273				

Recommended Cutting Conditions ● Page 60

● : Stock Standard
○ : World Express



Magic Drill DR

Drilling