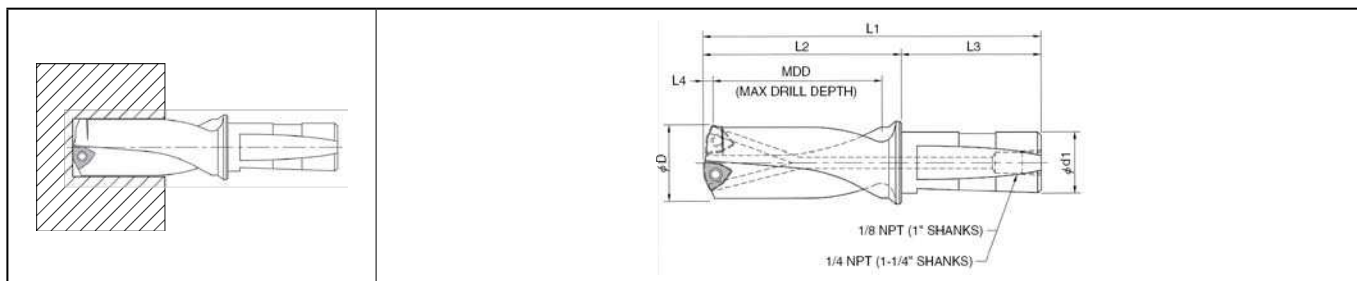




Holeshot Drills



Toolholder Dimensions

Description	Stock	No. of Insert	Dimension (inch)						Spare Parts		Applicable Inserts ● Page 53		
			ØD	Ød1	MDD	L1	L2	L3	L4	Clamp Screw		Wrench	
													
DR -0688-X3N	●	2	.688	.750	2.06	4.87	2.84	2.03	.090	SCR01	T7	WCMX 040204-M1A	
-0709-X3N	●		.709 (18mm)	.750	2.13	5.04	3.01						.092
-0719-X3N	●		.719	.750	2.15	5.00	2.97						.093
-0750-X3N	●		.750	.750	2.25	5.13	3.10						.102
-0781-X3N	●		.781	.750	2.34	5.26	3.23						.106
-0787-X3N	●		.787 (20mm)	.750	2.36	5.29	3.26						.106
-0813-X3N	●		.813	.750	2.44	5.39	3.36						.110
-0827-X3N	●		.827 (21mm)	.750	2.48	5.41	3.38						.112
-0844-X3N	●		.844	.750	2.53	5.52	3.49						.114
DR -0866-X3N	●	2	.866 (22mm)	1.000	2.60	5.80	3.52	2.28	.130	SCR03	T9	WCMX 050308-M1(A)	
-0875	●		.875	1.000	1.75	4.78	2.50						.131
-0875-X3N	●		.875	1.000	2.63	5.79	3.51						.131
-0906	●		.906 (23mm)	1.000	1.75	4.78	2.50						.135
-0906-X3N	●		.906 (23mm)	1.000	2.71	5.88	3.60						.135
-0937	●		.937	1.000	1.75	4.78	2.50						.139
-0937-X3N	●		.937	1.000	2.81	5.98	3.70						.139
-0945	●		.945 (24mm)	1.000	1.75	4.78	2.50						.140
-0945-X3N	●		.945	1.000	2.83	6.04	3.76						.140
-0969	●		.969	1.000	1.75	4.78	2.50						.143
DR -0969-X3N	●	2	.969	1.000	2.91	6.08	3.80	2.28	.143	SCR03	T9	WCMX 050308-M1(A)	
-0984	●		.984 (25mm)	1.000	1.75	4.78	2.50						.145
-0984-X3N	●		.984 (25mm)	1.000	2.95	6.17	3.89						.145
-1000	●		1.000	1.000	1.75	4.78	2.50						.147
-1000-X3N	●		1.000	1.000	3.00	6.18	3.90						.147
-1024	●		1.024 (26mm)	1.000	1.75	4.78	2.50						.150
-1024-X3N	●		1.024 (26mm)	1.000	3.07	6.29	4.01						.150
-1031	●		1.031	1.000	2.13	5.16	2.88						.151
-1031-X3N	●		1.031	1.000	3.09	6.27	3.99						.151
-1062	●		1.062 (27mm)	1.000	2.13	5.16	2.88						.155

Recommended Cutting Conditions ● Page 60

● : Stock Standard
○ : World Express



Magic Drill DR

Drilling