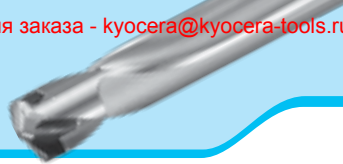

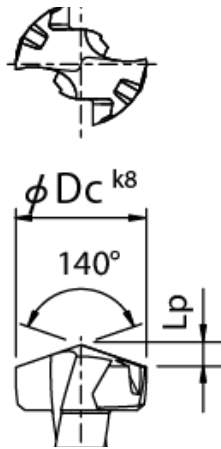


Magic Drill DRC



● Drilling Inserts for DRC

Insert	Description (ISO)	Dimensions (inch)			PVD Coated	Applicable Toolholder ● Page 41-46
		ØDc (inch)	ØDc (mm)	Lp (inch)	PR0315	
	DC1200M-SC	.4724	12.00	.086	○	SS14-DRC120M-○ SF16-DRC120M-○
	DC1210M-SC	.4764	12.10	.087	○	
	DC1220M-SC	.4803	12.20	.087	○	
	DC1230M-SC	.4843	12.30	.088	○	SS14-DRC125M-○ SF16-DRC125M-○
	DC1240M-SC	.4882	12.40	.089	○	
	DC1250M-SC	.4921	12.50	.090	○	
	DC1260M-SC	.4961	12.60	.090	○	SS14-DRC130M-○ SF16-DRC130M-○
	DC1270M-SC	.5000	12.70	.091	○	
	DC1280M-SC	.5039	12.80	.092	○	
	DC1290M-SC	.5080	12.90	.092	○	SS14-DRC135M-○ SF16-DRC135M-○
	DC1300M-SC	.5118	13.00	.093	○	
	DC1310M-SC	.5156	13.10	.094	○	
	DC1320M-SC	.5197	13.20	.095	○	SS16-DRC140M-○ SF16-DRC140M-○
	DC1330M-SC	.5236	13.30	.095	○	
	DC1340M-SC	.5276	13.40	.096	○	
	DC1350M-SC	.5315	13.50	.097	○	SS16-DRC145M-○ SF16-DRC145M-○
	DC1360M-SC	.5354	13.60	.097	○	
	DC1370M-SC	.5394	13.70	.098	○	
	DC1380M-SC	.5433	13.80	.099	○	SS16-DRC150M-○ SF20-DRC150M-○
	DC1390M-SC	.5471	13.90	.100	○	
	DC1400M-SC	.5512	14.00	.100	○	
	DC1410M-SC	.5551	14.10	.101	○	SS18-DRC160M-○ SF20-DRC160M-○
	DC1420M-SC	.5591	14.20	.102	○	
	DC1430M-SC	.5630	14.30	.102	○	
	DC1440M-SC	.5669	14.40	.103	○	SS18-DRC170M-○ SF20-DRC170M-○
	DC1450M-SC	.5709	14.50	.104	○	
	DC1460M-SC	.5748	14.60	.105	○	
	DC1470M-SC	.5787	14.70	.105	○	SS18-DRC170M-○ SF20-DRC170M-○
	DC1480M-SC	.5827	14.80	.106	○	
	DC1490M-SC	.5866	14.90	.107	○	
	DC1500M-SC	.5906	15.00	.107	○	SS18-DRC170M-○ SF20-DRC170M-○
	DC1510M-SC	.5945	15.10	.108	○	
	DC1520M-SC	.5984	15.20	.109	○	
DC1530M-SC	.6024	15.30	.110	○	SS18-DRC170M-○ SF20-DRC170M-○	
DC1540M-SC	.6063	15.40	.110	○		
DC1550M-SC	.6102	15.50	.111	○		
DC1560M-SC	.6142	15.60	.112	○	SS18-DRC170M-○ SF20-DRC170M-○	
DC1570M-SC	.6181	15.70	.112	○		
DC1580M-SC	.6220	15.80	.113	○		
DC1600M-SC	.6300	16.00	.115	○	SS18-DRC170M-○ SF20-DRC170M-○	
DC1610M-SC	.6339	16.10	.115	○		
DC1620M-SC	.6378	16.20	.116	○		
DC1630M-SC	.6417	16.30	.117	○	SS18-DRC170M-○ SF20-DRC170M-○	
DC1640M-SC	.6457	16.40	.117	○		
DC1650M-SC	.6496	16.50	.118	○		
DC1660M-SC	.6535	16.60	.119	○	SS18-DRC170M-○ SF20-DRC170M-○	
DC1670M-SC	.6575	16.70	.120	○		
DC1680M-SC	.6614	16.80	.120	○		
DC1690M-SC	.6654	16.90	.121	○	SS18-DRC170M-○ SF20-DRC170M-○	
DC1700M-SC	.6692	17.00	.122	○		
DC1710M-SC	.6732	17.10	.122	○		
DC1720M-SC	.6772	17.20	.123	○	SS18-DRC170M-○ SF20-DRC170M-○	
DC1730M-SC	.6811	17.30	.124	○		
DC1740M-SC	.6850	17.40	.125	○		
DC1750M-SC	.6890	17.50	.125	○	SS18-DRC170M-○ SF20-DRC170M-○	
DC1760M-SC	.6929	17.60	.126	○		
DC1770M-SC	.6969	17.70	.127	○		
DC1780M-SC	.7008	17.80	.127	○	SS18-DRC170M-○ SF20-DRC170M-○	
DC1790M-SC	.7047	17.90	.128	○		



k8 tolerance

ØDc	k8(inch)
.3125	+0.000866
∩	0
.3937	
.3976	+0.001063
∩	0
.7087	
.7126	+0.001299
∩	0
.8264	

k8 is the dimension tolerance of the insert.
It is not the dimension tolerance of the cutting diameter.

DC inserts are sold in 1 piece boxes.

● : Stock Standard
○ : World Express

Drilling Magic Drill DRC