Drill Type		Cutting Dia (Cutting Depth)	Insert	Features
DR Holeshot Drill • Page 53		Inch-Size ø0.688~ø4.00	WCMX Page 53 WCMX available in new MEGACOAT Grade PR1230	Flute design optimized for maximum rigidity and good chip evacuation Swept back design enables drilling of stacked plates and welded assemblies
CD Coremaster Coredrill • Page 61		Inch-Size ø0.825~ø3.15	WCMX Page 61 WCMX available in new MEGACOAT Grade PR1230	Available in both fixed pocket and adjustable cartridge providing 0.150" adjustment capability on diameter. Fast, effective way to expand pre-existing holes. Two effective flutes allow high feed-rates for improved productivity.
SDR Stinger Drill • Page 65		Inch-Size ø0.484~ø0.844	TCMT Page 65 Three cutting edges per insert	Economical alternative to the Magic Drill Perfect for job shops or small quantity production Ideal for low horsepower machines
Micro-Drills		<u>Drill Diameter</u> ø0.10mm- ø0.0.80mm		High quality cutting edge with minimized variability A tougher ultra-micro grain carbide substrate improved cutting edge stability and anti-breakage performance Ultra-thin high performance coating layer (FS Coating) enables high efficient and long lasting drilling application.
Counterbores Countersinks Page 73	k	yocera@kyocera-to	TCMT Page 73 Three cutting edges per insert	Counterbores • For socket head cap screws 1/4" to 3/4" and 6mm to 16mm Countersinks • For flat head cap screw sizes #10 to 3/4"