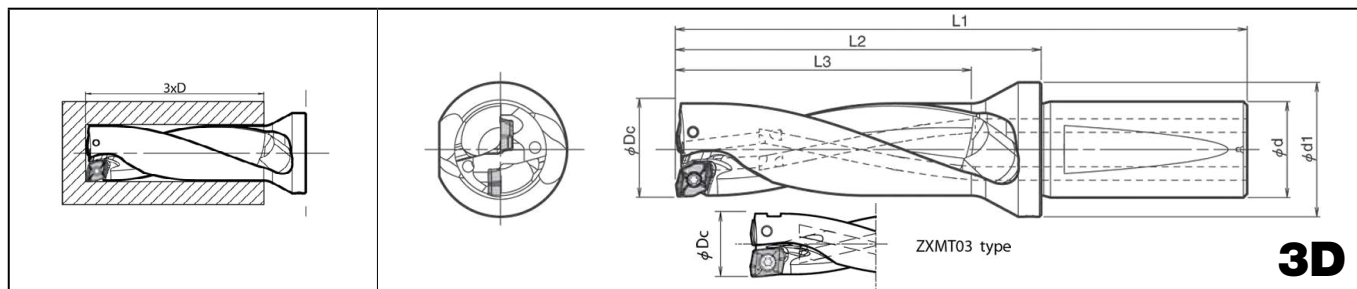


■ DRX (Drilling Depth : 3 x D) Metric Diameter



● Toolholder Dimensions

Description	Stock	No. of insert	Dimension (mm)						Max. Offset (Radial) (mm)	Spare Parts		Applicable Insert ● Page 25								
			ØDc	L1	L2	L3	Ød	Ød1		Insert	Screw									
										Wrench										
S20 -DRX120M-3-03	○	2	12	100	57	36	20	27	+0.5	SB-2042TRG	DTM-6	ZXMT030203ss-E (External) ZXMT030203GM-I (Internal)								
	○		12.5	102	59	37.5							+0.4							
	○		13	103	60	39							+0.3							
S20 -DRX135M-3-04	○	2	13.5	105	62	40.5	20	27	+0.5	SB-2042TRG	DTM-6	ZXMT040203○○								
	○		14	106	63	42							+0.4							
	○		14.5	108	65	43.5							+0.3							
	○		15	109	66	45							+0.2							
S25 -DRX155M-3-05	○	2	15.5	124	70	46.5	25	32	+0.8	SB-2045TR	DTM-6	ZXMT05T203○○								
	○		16	126	71	48							+0.7							
	○		16.5	127	73	49.5							+0.5							
	○		17	129	74	51							+0.4							
	○		17.5	130	76	52.5							+0.3							
	○		18	132	77	54							+0.2							
	○		18.5	131	77	55.5							+0.9							
	S25 -DRX190M-3-06	○	2	19	132	78	57	25	32	+0.8	SB-2250TR	DTM-7	ZXMT06T204○○							
		○		19.5	134	80	58.5							+0.7						
		○		20	135	81	60							+0.5						
		○		20.5	137	83	61.5							+0.4						
		○		21	138	84	63							+0.3						
		○		21.5	140	86	64.5							+0.2						
		○		22	141	86	66							+1.2						
S25 -DRX225M-3-07	○	2	22.5	142	88	67.5	25	35	+1.0	SB-2570TR	DTM-8	ZXMT070305○○								
	○		23	144	89	69							+0.9							
	○		23.5	145	91	70.5							+0.8							
	○		24	147	92	72							+0.7							
	○		24.5	148	94	73.5							+0.5							
	○		25	150	95	75							+0.4							
	○		25.5	151	97	76.5							+0.3							
	○		26	153	98	78							+0.2							
	S32 -DRX265M-3-09		○	2	26.5	161							102	79.5	32	42	+1.7	SB-3080TR	DTM-10	ZXMT09T306○○
			○		27	163							103	81						
○		27.5	164		105	82.5	+1.5													
○		28	166		106	84	+1.3													
○		28.5	167		108	85.5	+1.2													
○		29	169		109	87	+1.1													
S32 -DRX295M-3-09		○	2		29.5	170	111	88.5	32	45	+1.1	SB-3080TR	DTM-10	ZXMT09T306○○						
		○			30	172	112	90							+0.8					
		○			30.5	173	114	91.5							+0.7					
		○			31	175	115	93							+0.6					
		○			31.5	176	117	94.5							+0.5					
		○			32	178	119	96							+0.4					
S40 -DRX320M-3-11	○	2	32	201	132	96	40	55	+2.2	SB-4085TR	DTM-15	ZXMT11T306○○								
	○		33	204	135	99							+1.9							
	○		34	207	138	102							+1.7							
	○		35	210	141	105							+1.4							
	○		36	213	144	108							+1.2							
	○		37	216	147	111							+0.9							
	○		38	219	150	114							+0.7							

● : Stock Standard
○ : World Express
● See Page 77 for Adjustable Sleeve SHE.

