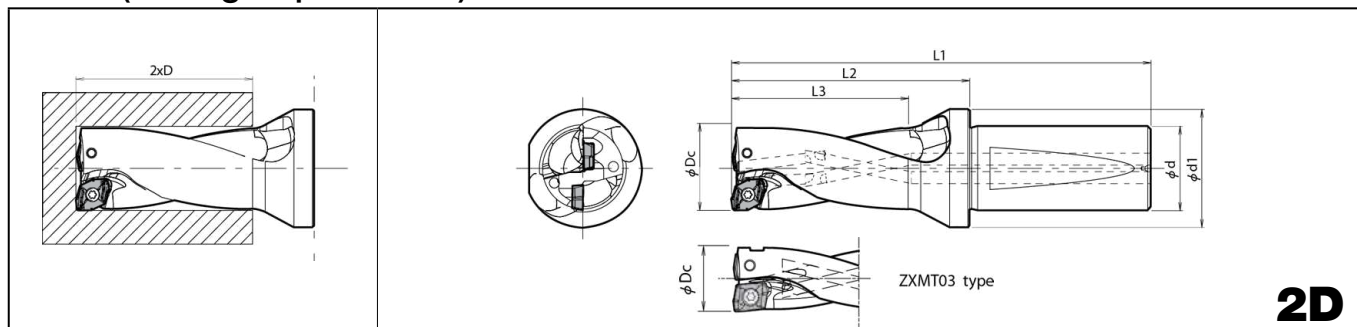


## ■ DRX (Drilling Depth : 2 x D) Metric Diameter



### ● Toolholder Dimensions

Description	Stock	No. of insert	Dimension (mm)						Max. Offset (Radial) (mm)	Spare Parts		Applicable Insert ● Page 25
			ØDc	L1	L2	L3	Ød	Ød1		Insert Screw	Wrench	
S20 -DRX120M-2-03	○	2	12	88	45	24	20	27	+0.5	SB-2042TRG	DTM-6	ZXMT030203ss-E (External) ZXMT030203GM-I (Internal)
-DRX125M-2-03	○		12.5	89	46	25			+0.4			
-DRX130M-2-03	○		13	90	47	26			+0.3			
S20 -DRX135M-2-04	○	2	13.5	91	48	27	20	27	+0.5	SB-2042TRG	DTM-6	ZXMT040203ss
-DRX140M-2-04	○		14	92	49	28			+0.4			
-DRX145M-2-04	○		14.5	93	50	29			+0.3			
-DRX150M-2-04	○		15	94	51	30			+0.2			
S25 -DRX155M-2-05	○	2	15.5	109	55	31	25	32	+0.8	SB-2045TR	DTM-6	ZXMT05T203ss
-DRX160M-2-05	○		16	110	56	32			+0.7			
-DRX165M-2-05	○		16.5	111	57	33			+0.5			
-DRX170M-2-05	○		17	112	58	34			+0.4			
-DRX175M-2-05	○		17.5	113	59	35			+0.3			
-DRX180M-2-05	○		18	114	60	36			+0.2			
-DRX185M-2-06	○	2	18.5	112	58	37	25	32	+0.9	SB-2250TR	DTM-7	ZXMT06T204ss
-DRX190M-2-06	○		19	113	59	38			+0.8			
-DRX195M-2-06	○		19.5	114	60	39			+0.7			
-DRX200M-2-06	○		20	115	61	40			+0.5			
-DRX205M-2-06	○		20.5	116	62	41			+0.4			
-DRX210M-2-06	○		21	117	63	42			+0.3			
-DRX215M-2-06	○		21.5	118	64	43			+0.2			
-DRX220M-2-07	○	2	22	119	65	44	25	35	+1.2	SB-2570TR	DTM-8	ZXMT070305ss
-DRX225M-2-07	○		22.5	120	66	45			+1.0			
-DRX230M-2-07	○		23	121	67	46			+0.9			
-DRX235M-2-07	○		23.5	122	68	47			+0.8			
-DRX240M-2-07	○		24	123	69	48			+0.7			
-DRX245M-2-07	○		24.5	124	70	49			+0.5			
-DRX250M-2-07	○		25	125	71	50			+0.4			
-DRX255M-2-07	○		25.5	126	72	51			+0.3			
-DRX260M-2-07	○		26	127	73	52			+0.2			
S32 -DRX270M-2-09	○	2	27	136	77	54	32	42	+1.6	SB-3080TR	DTM-10	ZXMT09T306ss
-DRX280M-2-09	○		28	138	79	56			+1.3			
-DRX290M-2-09	○		29	140	81	58			+1.1			
-DRX300M-2-09	○		30	142	83	60			+0.8			
-DRX310M-2-09	○		31	144	85	62			+0.6			
S40 -DRX320M-2-11	○	2	32	169	100	64	40	55	+2.2	SB-4085TR	DTM-15	ZXMT11T306ss
-DRX330M-2-11	○		33	171	102	66			+1.9			
-DRX340M-2-11	○		34	173	104	68			+1.7			
-DRX350M-2-11	○		35	175	106	70			+1.4			
-DRX360M-2-11	○		36	177	108	72			+1.2			
-DRX370M-2-11	○		37	179	110	74			+0.9			
-DRX380M-2-11	○		38	181	112	76			+0.7			

- When offset machining, reduce feed rate to .003ipr or less
- See ● Page 77 for Adjustable Sleeve SHE.

- : Stock Standard
- : World Express

