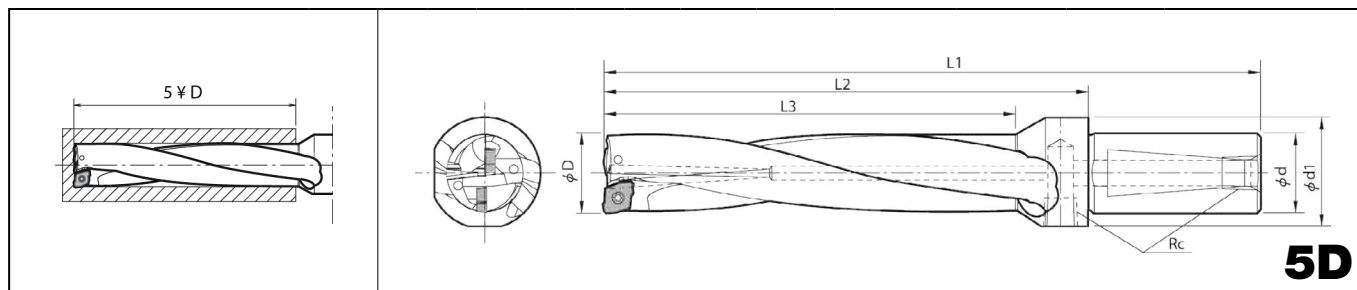


■ DRZ (Drilling Depth : 5 x D) Metric Dimension



Description	Stock	No. of Insert	Dimension (mm)							Max. Offset (Radial)	Spare Parts			Applicable Inserts Page 6	
			ØD	L1	L2	L3	Ød	Ød1	Rc		Insert Screw	Wrench	Plug		
S32 -DRZ27135-10 -DRZ28140-10 -DRZ29145-10 -DRZ30150-10 -DRZ32160-10	○	2	27	227	168	135	32	42	Rc1/4	+2.5	SB-4085TR	DT-15	GP-2	ZCMT10T304 ZCMT10T304SP	
	○		28	232	173	140									+2.2
	○		29	237	178	145									+2.0
	○		30	241	182	150									+1.7
	○		32	251	192	160									+1.2
S40 -DRZ33165-12 -DRZ34170-12 -DRZ35175-12 -DRZ36180-12 -DRZ37185-12 -DRZ39195-12 -DRZ40200-12 -DRZ43215-15 -DRZ45225-15 -DRZ50250-15	○	2	33	269	200	165	40	55	Rc1/4	+2.9	SB-5085TR	DT-20	GP-2	ZCMT12T306 ZCMT12T304SP	
	○		34	275	206	170									+2.7
	○		35	279	210	175									+2.4
	○		36	285	216	180									+2.2
	○		37	289	220	185									+1.9
	○		39	299	230	195									+1.4
	○		40	302	233	200									+1.2
	○		43	316	247	215									+3.5
	○		45	324	255	225									+3.0
	○		50	351	282	250									+1.7

Recommended Cutting Conditions Page 19

● : Stock Standard
○ : World Express



Magic Drill DRZ

Drilling