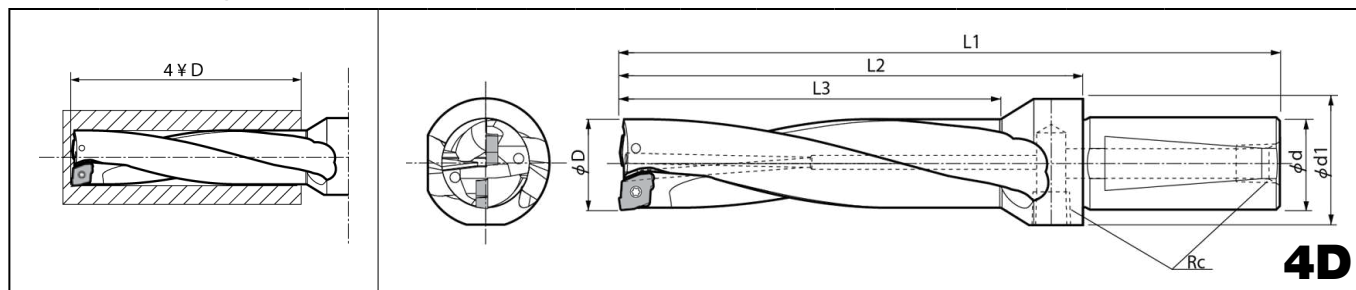


Magic Drill DRZ

Metric-Metric (4xD)

DRZ (Drilling Depth : 4 x D) Metric Dimension



Description	Stock	No. of Insert	Dimension (mm)							Max. Offset (Radial)	Spare Parts			Applicable Inserts ➔ Page 6
			ØD	L1	L2	L3	Ød	Ød1	Rc		Insert Screw	Wrench	Plug	
S40 -DRZ33132-12	○	2	33	236	167	132	40	55	Rc1/4	+2.9	SB-5085TR	DT-20	GP-2	ZCMT12T306 ZCMT12T304SP
-DRZ34136-12	○		34	241	172	136				+2.7				
-DRZ35140-12	○		35	244	175	140				+2.4				
-DRZ36144-12	○		36	249	180	144				+2.2				
-DRZ37148-12	○		37	252	183	148				+1.9				
-DRZ38152-12	○		38	256	187	152				+1.7				
-DRZ39156-12	○		39	260	191	156				+1.4				
-DRZ40160-12	○		40	262	193	160				+1.2				
-DRZ41164-15	○	2	41	265	196	164	40	55	Rc1/4	+4.0	SB-5085TR	DT-20	GP-2	ZCMT150408 ZCMT150406SP
-DRZ42168-15	○		42	269	200	168				+3.7				
-DRZ43172-15	○		43	273	204	172				+3.5				
-DRZ44176-15	○		44	277	208	176				+3.2				
-DRZ45180-15	○		45	279	210	180				+3.0				
-DRZ46184-15	○		46	287	218	184				+2.7				
-DRZ47188-15	○		47	292	223	188				+2.5				
-DRZ48192-15	○		48	296	227	192				+2.2				
-DRZ49196-15	○		49	300	231	196				+2.0				
-DRZ50200-15	○		50	301	232	200				+1.7				

• When offset machining, reduce feed rate to f=0.08mm/rev (0.003ipr) or less.

Recommended Cutting Conditions ➔ Page 19

● : Stock Standard

○ : World Express

Magic Drill DRZ

Drilling