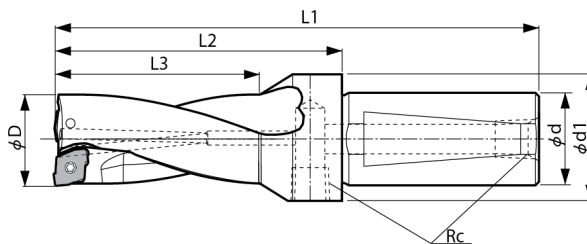
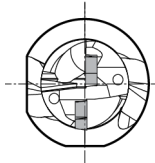
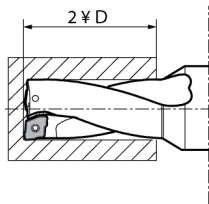


Magic Drill DRZ

Metric-Metric (2xD)

DRZ (Drilling Depth : 2 x D) Metric Dimension



2D

| Description | Stock | No. of Insert | Dimension (inch) | | | | | | | | | Max. Offset (Radial) | Spare Parts | | | Applicable Inserts Page 6 | | | | | | | |
|-----------------|-------|---------------|------------------|-----|-----|------|------|-----|--------|--------------|------------|----------------------|-------------|--------------------------------------------|------|------------------------------|----|--------|------|-----------|-------|------|----------------------------|
| | | | ØD | L1 | L2 | L3 | Ød | Ød1 | Rc | Insert Screw | Wrench | | Plug | | | | | | | | | | |
| S20 -DRZ1326-05 | ○ | 2 | 13 | 95 | 52 | 26 | 20 | 27 | Rc 1/8 | +0.5 | SB-2045TR | DT-6 | GP-1 | ZCMT050203 ZCMT050203SP ZCMT050203SU | | | | | | | | | |
| -DRZ1428-05 | ○ | | 14 | 98 | 55 | 28 | | | | | | | | | +0.5 | | | | | | | | |
| -DRZ1530-05 | ○ | | 15 | 100 | 57 | 30 | | | | | | | | | +0.5 | | | | | | | | |
| S25 -DRZ1632-06 | ○ | 2 | 16 | 115 | 61 | 32 | 25 | 32 | Rc 1/8 | +1.1 | SB-2260TR | DT-7 | GP-1 | ZCMT06T204 ZCMT06T204SP ZCMT06T204SU | | | | | | | | | |
| -DRZ1734-06 | ○ | | 17 | 116 | 62 | 34 | | | | | | | | | +0.8 | | | | | | | | |
| -DRZ1836-06 | ○ | | 18 | 118 | 64 | 36 | | | | | | | | | +0.6 | | | | | | | | |
| -DRZ1938-06 | ○ | | 19 | 120 | 66 | 38 | | | | | | | | | +0.5 | | | | | | | | |
| -DRZ2040-06 | ○ | | 20 | 123 | 69 | 40 | | | | | | | | | +0.5 | | | | | | | | |
| -DRZ2142-06 | ○ | | 21 | 125 | 71 | 42 | | | | | | | | | +0.2 | | | | | | | | |
| -DRZ2244-08 | ○ | | 22 | 128 | 74 | 44 | | | | | | | | | +1.6 | | | | | | | | |
| -DRZ2346-08 | ○ | 2 | 23 | 130 | 76 | 46 | 25 | 33 | Rc 1/8 | +1.3 | SB-2570TR | DT-8 | GP-1 | ZCMT080304 ZCMT080304SP | | | | | | | | | |
| -DRZ2448-08 | ○ | | 24 | 131 | 77 | 48 | | | | | | | | | +1.1 | | | | | | | | |
| -DRZ2550-08 | ○ | | 25 | 133 | 79 | 50 | | | | | | | | | +0.8 | | | | | | | | |
| -DRZ2652-08 | ○ | | 26 | 135 | 81 | 52 | | | | | | | | | +0.6 | | | | | | | | |
| -DRZ2754-10 | ○ | | 27 | 149 | 90 | 54 | | | | | | | | | +2.5 | | | | | | | | |
| S32 -DRZ2856-10 | ○ | 2 | 28 | 151 | 92 | 56 | 32 | 42 | Rc 1/4 | +2.2 | SB-4085TR | DT-15 | GP-2 | ZCMT10T304 ZCMT10T304SP | | | | | | | | | |
| -DRZ2958-10 | ○ | | 29 | 153 | 94 | 58 | | | | | | | | | +2.0 | | | | | | | | |
| -DRZ3060-10 | ○ | | 30 | 154 | 95 | 60 | | | | | | | | | +1.7 | | | | | | | | |
| -DRZ3162-10 | ○ | | 31 | 155 | 96 | 62 | | | | | | | | | +1.5 | | | | | | | | |
| -DRZ3264-10 | ○ | | 32 | 158 | 99 | 64 | | | | | | | | | +1.2 | | | | | | | | |
| -DRZ4080-12 | ○ | 2 | 40 | 175 | 116 | 80 | 32 | 55 | Rc 1/4 | +1.2 | SB-5085TR | DT-20 | GP-2 | ZCMT12T306 ZCMT12T304SP | | | | | | | | | |
| S40 -DRZ3366-12 | ○ | 2 | 33 | 173 | 104 | 66 | 40 | 55 | Rc 1/4 | +2.9 | SB-5085TR | DT-20 | GP-2 | ZCMT12T306 ZCMT12T304SP | | | | | | | | | |
| -DRZ3468-12 | ○ | | 34 | 176 | 107 | 68 | | | | | | | | | +2.7 | | | | | | | | |
| -DRZ3570-12 | ○ | | 35 | 177 | 108 | 70 | | | | | | | | | +2.4 | | | | | | | | |
| -DRZ3672-12 | ○ | | 36 | 180 | 111 | 72 | | | | | | | | | +2.2 | | | | | | | | |
| -DRZ3774-12 | ○ | | 37 | 181 | 112 | 74 | | | | | | | | | +1.9 | | | | | | | | |
| -DRZ3876-12 | ○ | | 38 | 183 | 114 | 76 | | | | | | | | | +1.7 | | | | | | | | |
| -DRZ3978-12 | ○ | | 39 | 185 | 116 | 78 | | | | | | | | | +1.4 | | | | | | | | |
| -DRZ4080-12 | ○ | | 40 | 185 | 116 | 80 | | | | | | | | | +1.2 | | | | | | | | |
| -DRZ4182-15 | ○ | | 2 | 41 | 186 | 117 | | | | | | | | | 82 | 40 | 55 | Rc 1/4 | +4.0 | SB-5085TR | DT-20 | GP-2 | ZCMT150408 ZCMT150406SP |
| -DRZ4284-15 | ○ | | | 42 | 188 | 119 | | | | | | | | | 84 | | | | | | | | |
| -DRZ4386-15 | ○ | 43 | | 190 | 121 | 86 | +3.5 | | | | | | | | | | | | | | | | |
| -DRZ4488-15 | ○ | 44 | | 192 | 123 | 88 | +3.2 | | | | | | | | | | | | | | | | |
| -DRZ4590-15 | ○ | 45 | | 192 | 123 | 90 | +3.0 | | | | | | | | | | | | | | | | |
| -DRZ4692-15 | ○ | 46 | | 198 | 129 | 92 | +2.7 | | | | | | | | | | | | | | | | |
| -DRZ4794-15 | ○ | 47 | | 201 | 132 | 94 | +2.5 | | | | | | | | | | | | | | | | |
| -DRZ4896-15 | ○ | 48 | | 203 | 134 | 96 | +2.2 | | | | | | | | | | | | | | | | |
| -DRZ4998-15 | ○ | 49 | | 204 | 135 | 98 | +2.0 | | | | | | | | | | | | | | | | |
| -DRZ50100-15 | ○ | 50 | | 204 | 135 | 100 | +1.7 | | | | | | | | | | | | | | | | |
| -DRZ51102-15 | ○ | 51 | 205 | 136 | 102 | +1.2 | | | | | | | | | | | | | | | | | |
| -DRZ52104-15 | ○ | 52 | 205 | 136 | 104 | +1.0 | | | | | | | | | | | | | | | | | |
| -DRZ53106-15 | ○ | 53 | 208 | 139 | 106 | +0.7 | | | | | | | | | | | | | | | | | |
| -DRZ54108-20 | ○ | 2 | 54 | 214 | 145 | 108 | 40 | 60 | Rc 1/4 | +5.0 | SB-60120TR | DT-25 | GP-2 | ZCMT200608 | | | | | | | | | |
| -DRZ55110-20 | ○ | | 55 | 215 | 146 | 110 | | | | | | | | | +4.7 | | | | | | | | |
| -DRZ56112-20 | ○ | | 56 | 217 | 148 | 112 | | | | | | | | | +4.4 | | | | | | | | |
| -DRZ57114-20 | ○ | | 57 | 219 | 150 | 114 | | | | | | | | | +4.1 | | | | | | | | |
| -DRZ58116-20 | ○ | | 58 | 221 | 152 | 116 | | | | | | | | | +3.8 | | | | | | | | |
| -DRZ59118-20 | ○ | | 59 | 223 | 154 | 118 | | | | | | | | | +3.5 | | | | | | | | |