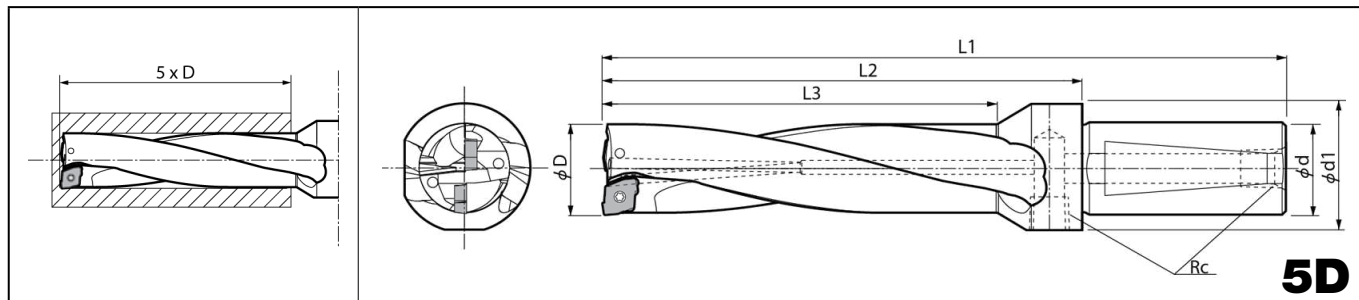


# Inch-Inch (5xD)

## DRZ (Drilling Depth : 5 x D) Inch Dimension



### Toolholder Dimensions

Description	Stock	No. of Insert	Dimension (inch)						Rc	Max. Offset (Radial)	Spare Parts		Applicable Inserts ➔ Page 6						
			ØD	L1	L2	L3	Ød	Ød1			Insert Screw	Wrench							
S125 -DRZ10625310-10G	●	2	1.062	9.61	6.61	5.31	1.25	1.65	1/4 NPT	+0.098	SB-4085TR	DT-15	ZCMT10T304 ZCMT10T304SP						
-DRZ11255625-10G	●		1.125	9.97	6.97	5.63								1.77	+0.073				
-DRZ11885940-10G	●		1.188	10.17	7.17	5.94									+0.067				
-DRZ12506250-10G	●		1.250	10.55	7.55	6.25									+0.047				
-DRZ13126560-12G	●		1.312	10.89	7.89	6.56	1.25	2.17	1/4 NPT	+0.110	SB-5085TR	DT-20	ZCMT12T306 ZCMT12T304SP						
-DRZ13756875-12G	●		1.375	11.28	8.28	6.88								+0.094					
-DRZ14387190-12G	●		1.438	11.51	8.51	7.19								+0.078					
-DRZ15007500-12G	●		1.500	11.85	8.85	7.50								+0.067					
-DRZ15627810-12G	●		1.562	12.07	9.07	7.81	1.25	2.17	1/4 NPT	+0.047	SB-5085TR	DT-20	ZCMT150408 ZCMT150406SP						
-DRZ16258130-15G	●		1.625	12.35	9.35	8.13								+0.150					
S150 -DRZ16888440-15G	●	1.688	13.05	9.55	8.44	1.50								2.17	1/4 NPT	+0.138	SB-5085TR	DT-20	ZCMT150408 ZCMT150406SP
-DRZ17508750-15G	●	1.750	13.45	9.95	8.75														
-DRZ18129060-15G	●	1.812	13.87	10.37	9.06	+0.106													
-DRZ18759375-15G	●	1.875	14.15	10.65	9.38	+0.087													
-DRZ19389690-15G	●	1.938	14.51	11.01	9.69	+0.070													
-DRZ200010000-15G	●	2.000	14.63	11.13	10.00				+0.055										

- When offset machining, reduce feed rate to .002ipr or less
- See ➔ Page 77 for Adjustable Sleeve ASL.

- : Stock Standard
- : World Express

Recommended Cutting Conditions ➔ Page 19



Magic Drill DRZ

Drilling

NEW ITEM