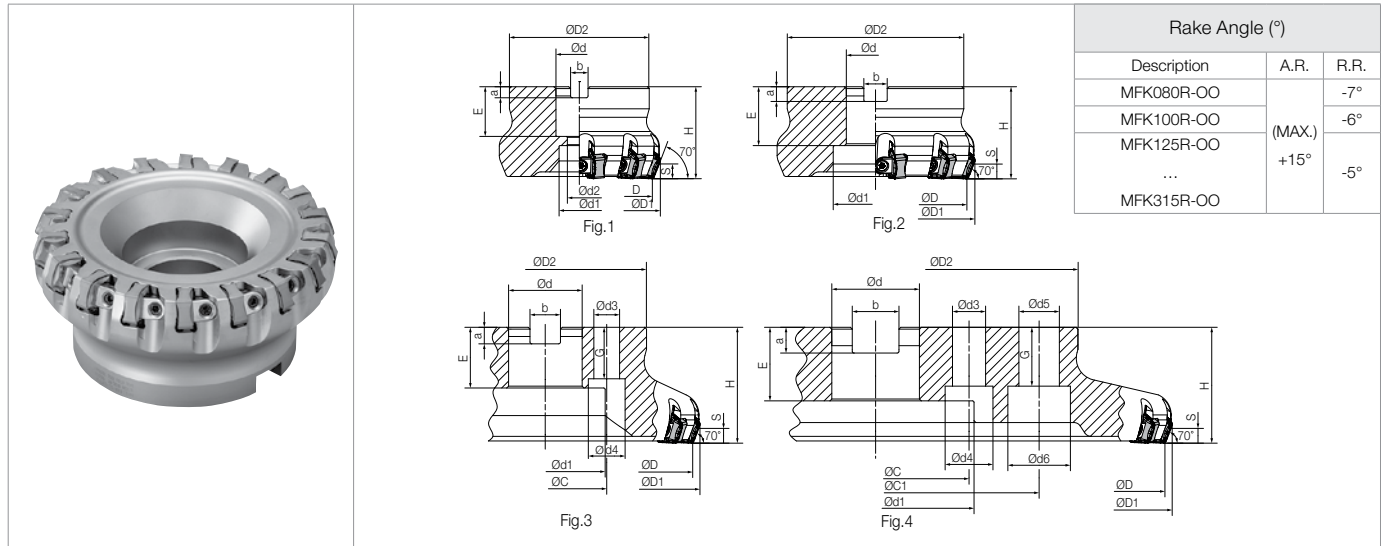


MFK Face Mill (Metric Size)



Toolholder Dimensions

Part Number	Stock	No. of Inserts	Dimensions (mm)																	Drawing	Weight (kg)			
			ØD	ØD1	ØD2	Ød	Ød1	Ød2	H	E	a	b	s	Ød3	Ød4	Ød5	Ød6	ØC	ØC1			G		
Inch Bore Dia.	Fine Pitch	MFK 080R-11-8T	○	8	80	89	76	1.250*	26	17	63	1.260*	0.315*	0.500*	6.0	-	-	-	-	-	-	-	Fig.1	1.76
		100R-11-10T	○	10	100	109	96	1.250*	26	17	63	1.260*	0.315*	0.500*	6.0	-	-	-	-	-	-	-	Fig.1	2.98
		125R-11-12T	○	12	125	134	100	1.500*	55	-	63	1.496*	0.394*	0.625*	6.0	-	-	-	-	-	-	-	Fig.2	3.65
		160R-11-16T	○	16	160	169	100	2.000*	70	-	63	1.496*	0.433*	0.750*	6.0	-	-	-	-	-	-	-	Fig.2	4.62
		200R-11-20T	○	20	200	209	142	1.875*	110	-	63	1.575*	0.551*	1.000*	6.0	18	26	-	-	101.6	-	32	Fig.3	7.65
		250R-11-24T	○	24	250	259	142	1.875*	110	-	63	1.575*	0.551*	1.000*	6.0	18	26	-	-	101.6	-	32	Fig.3	10.73
		315R-11-28T	□	28	315	324	220	1.875*	110	-	63	1.575*	0.551*	1.000*	6.0	18	26	22	32	101.6	177.8	32	Fig.4	19.71
	Extra fine Pitch	MFK 080R-11-10T	○	10	80	89	76	1.250*	26	17	63	1.260*	0.315*	0.500*	6.0	-	-	-	-	-	-	-	Fig.1	1.70
		100R-11-14T	○	14	100	109	96	1.250*	26	17	63	1.260*	0.315*	0.500*	6.0	-	-	-	-	-	-	-	Fig.1	2.85
		125R-11-18T	○	18	125	134	100	1.500*	55	-	63	1.496*	0.394*	0.625*	6.0	-	-	-	-	-	-	-	Fig.2	3.44
		160R-11-22T	○	22	160	169	100	2.000*	70	-	63	1.496*	0.433*	0.750*	6.0	-	-	-	-	-	-	-	Fig.2	4.44
		200R-11-28T	○	28	200	209	142	1.875*	110	-	63	1.575*	0.551*	1.000*	6.0	18	26	-	-	101.6	-	32	Fig.3	7.40
		250R-11-36T	○	36	250	259	142	1.875*	110	-	63	1.575*	0.551*	1.000*	6.0	18	26	-	-	101.6	-	32	Fig.3	10.36
		315R-11-44T	□	44	315	324	220	1.875*	110	-	63	1.575*	0.551*	1.000*	6.0	18	26	22	32	101.6	177.8	32	Fig.4	19.21
Metric Bore Dia.	Fine Pitch	MFK 080R-11-8T-M	○	8	80	89	76	27	20	13	63	24	7	12.4	6.0	-	-	-	-	-	-	-	Fig.1	1.87
		100R-11-10T-M	○	10	100	109	96	32	26	17	63	28	8	14.4	6.0	-	-	-	-	-	-	-	Fig.1	2.99
		125R-11-12T-M	○	12	125	134	100	40	55	-	63	33	9	16.4	6.0	-	-	-	-	-	-	-	Fig.2	3.56
		160R-11-16T-M	○	16	160	169	100	40	70	-	63	33	9	16.4	6.0	14	20	-	-	66.7	-	28	Fig.3	4.51
		200R-11-20T-M	○	20	200	209	142	60	110	-	63	40	14	25.7	6.0	18	26	-	-	101.6	-	32	Fig.3	7.35
		250R-11-24T-M	○	24	250	259	142	60	110	-	63	40	14	25.7	6.0	18	26	-	-	101.6	-	32	Fig.3	10.43
		315R-11-28T-M	□	28	315	324	220	60	110	-	63	40	14	25.7	6.0	18	26	22	32	101.6	177.8	32	Fig.4	19.41
	Extra fine Pitch	MFK 080R-11-10T-M	○	10	80	89	76	27	20	13	63	24	7	12.4	6.0	-	-	-	-	-	-	-	Fig.1	1.81
		100R-11-14T-M	○	14	100	109	96	32	26	17	63	28	8	14.4	6.0	-	-	-	-	-	-	-	Fig.1	2.86
		125R-11-18T-M	○	18	125	134	100	40	55	-	63	33	9	16.4	6.0	-	-	-	-	-	-	-	Fig.2	3.38
		160R-11-22T-M	○	22	160	169	100	40	70	-	63	33	9	16.4	6.0	14	20	-	-	66.7	-	28	Fig.3	4.32
		200R-11-28T-M	○	28	200	209	142	60	110	-	63	40	14	25.7	6.0	18	26	-	-	101.6	-	32	Fig.3	7.10
		250R-11-36T-M	○	36	250	259	142	60	110	-	63	40	14	25.7	6.0	18	26	-	-	101.6	-	32	Fig.3	10.07
		315R-11-44T-M	□	44	315	324	220	60	110	-	63	40	14	25.7	6.0	18	26	22	32	101.6	177.8	32	Fig.4	18.92

Spare Parts & Applicable Inserts **C12**

● : U.S. Stock Standard
 □ : Made to Order / Quoted Item
 ○ : World Express (Shipping: 7-10 Business Days)

GRADES **A**
 LINEUP / INSERTS **B**
 45° / 70° LEAD **C**
 75° LEAD **D**
 90° LEAD **E**
 HIGH FEED **F**
 MULTI-FUNCTION **G**
 SLOT MILLS **H**
 RADIUS / BALL-NOSE **J**
 OTHER APPLICATIONS **K**
 TOOL HOLDING **O**
 SPARE PARTS **P**
 TECHNICAL **R**
 INDEX **T**