

Turning

Workpiece Material	Steel (Carbon Steel / Alloy Steel)					Stainless Steel & Cast Steel					Cast Iron (Gray Cast Iron / Nodular Cast Iron)					
	Finishing		Roughing			Finishing		Roughing			Finishing		Roughing			
Classification	P01	P10	P20	P30	P40	M01	M10	M20	M30	M40	K01	K10	K20	K30		
Cermet	TN Series	TN610	TN6010	TN620	TN6020	TN60	TN90	TN610	TN6010	TN620	TN6020	TN60	TN90	TN60		
		TC Series		TC60					TC60							
		PV Series		PV7020	PV90				PV7020	PV90						
		MEGACOAT (PV Series)		PV7010	PV7025				PV7010	PV7025				PV7005		
		MEGACOAT NANO (PV Series)		PV710	PV720				PV710	PV720						
Coated Carbide	CA Series	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA310	CA315	CA320	CA4505	
		PR Series		PR930	PR1005	PR1025	PR1115			PR930	PR1025	PR1125				CA4515
		MEGACOAT (PR Series)			PR1225						PR1225					
		MEGACOAT NANO (PR Series)			PR1425	PR1535					PR1425	PR1535				
		Ceramic												KA30	KT66	A66N
															PT600M	KS6050
															CS7050	
Carbide													KW10	GW15		
	CBN															
														KBN475		
														KBN60M		
														KBN900		

GRADES	A
LINEUP / INSERTS	B
45° / 70° LEAD	C
75° LEAD	D
90° LEAD	E
HIGH FEED	F
MULTI-FUNCTION	G
SLOT MILLS	H
RADIUS / BALL-NOSE	J
OTHER APPLICATIONS	K
TOOL HOLDING	O
SPARE PARTS	P
TECHNICAL	R
INDEX	T