для заказа - kyocera@kyocera-tools.ru

Milling Inserts

with Hole

Usage Classification

★ Roughing / 1st Choice
☆ Roughing / 2nd Choice
■ Finishing / 1st Choice
□ Finishing / 2nd Choice
(Hardness Under 45HRC)

		TN100M	CA6535	CA420M	PR1535	PR1525	PR1510	PR1225	PR1210	KS6050	CS7050
		Cermet	CVD Coated Carbide		MEGACOAT NANO			MEGA COAT		SNC*	CVD SNC*
P	Free-Cutting Steel										
	Carbon/Alloy Steel										
M	Austenitic Stainless Steel										
	Martensitic Stainless Steel										
	Precipitation Hardened Stainless Steel										
K	Gray Cast Iron			★		■	☆			★	☆
	Nodular Cast Iron			★		■	☆			☆	★
N	Non-ferrous Metals										
S	Heat-Resistant Alloys										
	Titanium Alloy										
H	Hard Materials										

Insert (Right-hand Shown)	Part Number	A	T	Ød	W (X)	Z	rε	α	β	γ	TN100M	CA6535	CA420M	PR1535	PR1525	PR1510	PR1225	PR1210	KS6050	CS7050	Toolholder Page
		Dimensions (in)						Angle (°)													
High Speed	**PNEA 1106XNTN-T01020**	0.667	0.256	-	0.059	0.059	-	-	-	-									●	●	C10 C11
High Speed (with Chipbreaker)	**PNEG 1106XNTR-T00515**	0.672	0.250	-	-	-	-	-	-	-									●	●	
Surface Finish Oriented	**PNEG 1106XNEN-GL**	0.676	0.250	-	0.102	0.102							●		●	●					
General Purpose	**PNMG1106XNEN-GM**	0.678	0.250	-	0.079	0.079	-	-	-	-			●		●	●					
Tough Edge	**PNMG1106XNEN-GH**												●		○	●					
Wiper Insert (2-edge)	**PNEG 1106XNER-W**	0.709	0.250	-	0.079	0.394							●		●	●					

*SNC: Silicon Nitride Ceramic
*CVD SNC: CVD Coated Silicon Nitride Ceramic

PNEG-W inserts sold in 5 piece boxes.

Inserts sold in 10 piece boxes.

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

U.S. Stock : ●
World Express (Shipping - 10 Business Days) : ○