

INSERT GRADES



A1 - A18

SUMMARY OF INSERT GRADES

A2 - A5

MILLING	A2
DRILLING	A2
TURNING	A3
SMALL TOOLS	A4
GROOVING	A5
CUT-OFF	A5

INSERT GRADES

A6 - A18

PVD / CVD COATED CARBIDE (Milling, Drilling)	A6
CERMET	A8
CVD COATED CARBIDE (Turning)	A9
PVD COATED CARBIDE (Turning)	A10
CARBIDE	A12
DLC COATING	A12
CERAMIC	A13
CBN (Cubic Boron Nitride)	A14
PCD (Polycrystalline Diamond)	A15
HONEYCOMB STRUCTURE CBN / CERAMIC	A16
GRADE PROPERTIES	A17
INSERT MATERIAL SELECTION TABLE	A18