

TECHNICAL

R

R1 - R29

GENERAL INFORMATION

R2 - R17

SI UNIT CONVERSION TABLE / CUTTING SYMBOLS	R2
SURFACE ROUGHNESS	R3
HEAT TREATMENT AND HARDNESS EXPRESSION	R4
VICKERS HARDNESS CONVERSION CHART	R5
MATERIAL LIST (JIS)	R6
MATERIAL CROSS REFERENCE CHART	R7

CROSS REFERENCE TABLES

R16 - R23

INSERT GRADES CROSS REFERENCE	R16
MOLDED CHIPBREAKER CROSS REFERENCE	R22
CERA-NOTCH CONVERSION CHART	R23

TROUBLESHOOTING

R24 - R25

CUTTING EDGES FIGURATION AND COUNTERMEASURES	R24
MILLING	R25

TERMS AND ANGLES OF TOOLHOLDERS

R26

BASIC MILLING FORMULAS

R27 - R29