

**Clamp Sets**

Drawing	Part Number	Dimension (mm)							Notes
		A	B	C	D	E	F	G	
	<b>BCS -1</b>	64.0	13.0	-	-	-	-	-	
	<b>-5</b>	48.0	16.5	-	-	-	-	-	
	<b>BCS -2</b>	74.0	15.0	-	-	-	-	-	
	<b>-3</b>	88.0	16.0	-	-	-	-	-	
	<b>BCS -4</b>	98.0	16.0	-	-	-	-	-	
	<b>CE -010</b>	M8X1.25	28.0	24.0	12.8	13.0	4.0	4.0	G : Indicates hexagon hole two side widths of back side of bolts
	<b>-220</b>			27.0	15.8	15.0			
	<b>CE -020</b>	M8X1.25	30.0	17.0	10.5	12.7	4.0	4.0	G : Indicates hexagon hole two side widths of back side of bolts
	<b>CE -030</b>	M8X1.25	30.0	19.0	12.5	12.7	4.0	4.0	G : Indicates hexagon hole two side widths of back side of bolts
	<b>-040</b>			22.5	16.0				
	<b>CE -320</b>	M6X1.0	24.5	18.2	9.7	12.7	4.0	-	
	<b>CE -360S</b>	M6X1.0	16.0	18.0	10.55	12.4	4.0	-	
	<b>CE -030A</b>	M8X1.25	30.0	20.0	13.7	12.7	4.0	-	G : Indicates hexagon hole two side widths of back side of bolts
	<b>CE -410</b>	M8X1.25	30.0	26.0	19.5	12.7	4.0	4.0	G : Indicates hexagon hole two side widths of back side of bolts
	<b>-430</b>			29.0	22.5				
	<b>CP -RC%</b>	M6X1.0	20.0	24.5	14.8	11.0	5.0	-	R Shows Right-hand Thread L Shows Left-hand Thread

GRADES	<b>A</b>
LINEUP / INSERTS	<b>B</b>
45° / 70° LEAD	<b>C</b>
75° LEAD	<b>D</b>
90° LEAD	<b>E</b>
HIGH FEED	<b>F</b>
MULTI-FUNCTION	<b>G</b>
SLOT MILLS	<b>H</b>
RADIUS / BALL-NOSE	<b>J</b>
OTHER APPLICATIONS	<b>K</b>
TOOL HOLDING	<b>O</b>
<b>SPARE PARTS</b>	<b>P</b>
TECHNICAL	<b>R</b>
INDEX	<b>T</b>