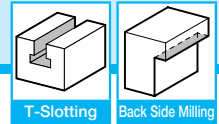
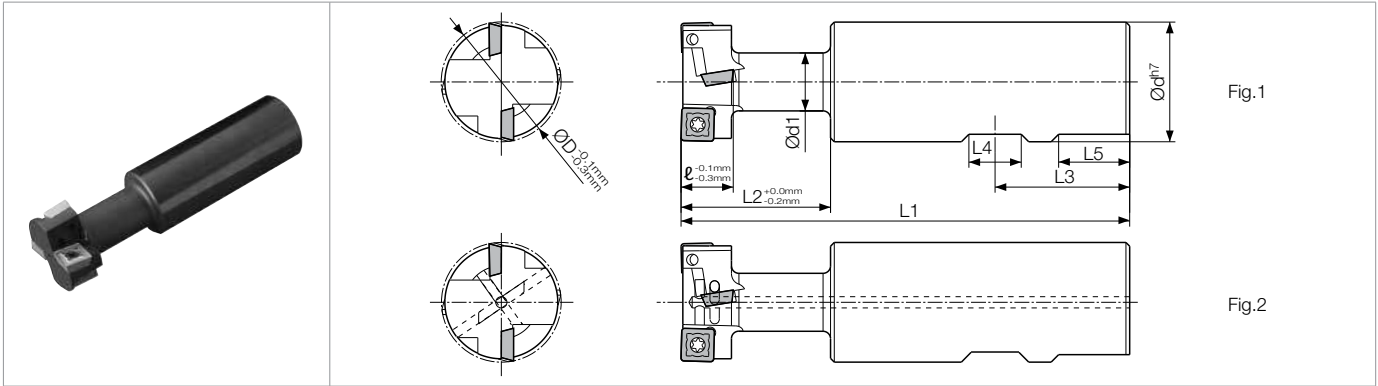


# METS SLOT MILL



## METS



### Toolholder Dimensions

Part Number	Stock	No. of Inserts	No. of Flutes	Dimensions (mm)											Rake Angle (°)		Drawing	Spare Parts		Applicable Inserts ● B22
				ØD	Ød	Ød1	ℓ	L1	L2	L3	L4	L5	A.R.	R.R.	Clamp Screw	Wrench				
<b>METS 21-S25</b>	○	2	1	21	25	10.5	9	109	29	32	12	17	+9°	-10°	Fig.1	SB-2560TR	DT-8	SDMT221E-K		
<b>25-S25</b>	○	4	2	25		12.5	11	112	32											
<b>32-S32</b>	○	4	2	32	32	15.5	14	120	38	36	14	19	+9°	-10°	Fig.1	SB-3060TR	DT-10	SDMT080308E-K		
<b>40-S32</b>	○	4	2	40	32	20.5	18	130	50	36	14	19	+9°	-12°	Fig.1	SB-4085TR	DT-15	SDMT432E-K		
<b>50-S32</b>	○			50		26.5	22	140	60											
<b>METS 21-S25-H</b>	○	2	1	21	25	10.5	9	109	29	32	12	17	+9°	-10°	Fig.2	SB-2560TR	DT-8	SDMT221E-K		
<b>25-S25-H</b>	○	4	2	25		12.5	11	112	32											
<b>32-S32-H</b>	○	4	2	32	32	15.5	14	120	38	36	14	19	+9°	-10°	Fig.2	SB-3060TR	DT-10	SDMT080308E-K		
<b>40-S32-H</b>	○	4	2	40	32	20.5	18	130	50	36	14	19	+9°	-12°	Fig.2	SB-4085TR	DT-15	SDMT432E-K		
<b>50-S32-H</b>	○			50		26.5	22	140	60											

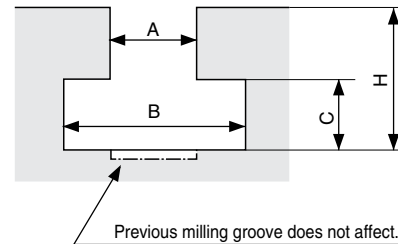
● METS---H type has air holes

### Applicable Inserts

Part Number	Applicable Inserts ● B22
<b>METS 21-S25</b>	SDMT 221E-K
<b>21-S25-H</b>	
<b>25-S25</b>	
<b>25-S25-H</b>	
<b>METS 32-S32</b>	SDMT 080308E-K
<b>32-S32-H</b>	
<b>METS 40-S32</b>	SDMT 432E-K
<b>40-S32-H</b>	
<b>50-S32</b>	
<b>50-S32-H</b>	

### JIS Standard of T-Slot (Extracted from B0952) (Unit: mm)

A (Nominal Size)	B	C	H	
			Max.	Min.
12	19 <sup>+2</sup> <sub>0</sub>	8 <sup>+1</sup> <sub>0</sub>	25	20
14	23 <sup>+2</sup> <sub>0</sub>	9 <sup>+2</sup> <sub>0</sub>	28	23
18	30 <sup>+2</sup> <sub>0</sub>	12 <sup>+2</sup> <sub>0</sub>	36	30
22	37 <sup>+3</sup> <sub>0</sub>	16 <sup>+2</sup> <sub>0</sub>	45	38
28	46 <sup>+4</sup> <sub>0</sub>	20 <sup>+2</sup> <sub>0</sub>	56	48



OTHER APPLICATIONS  
K