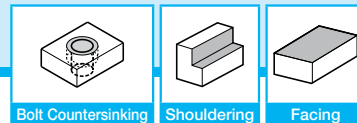
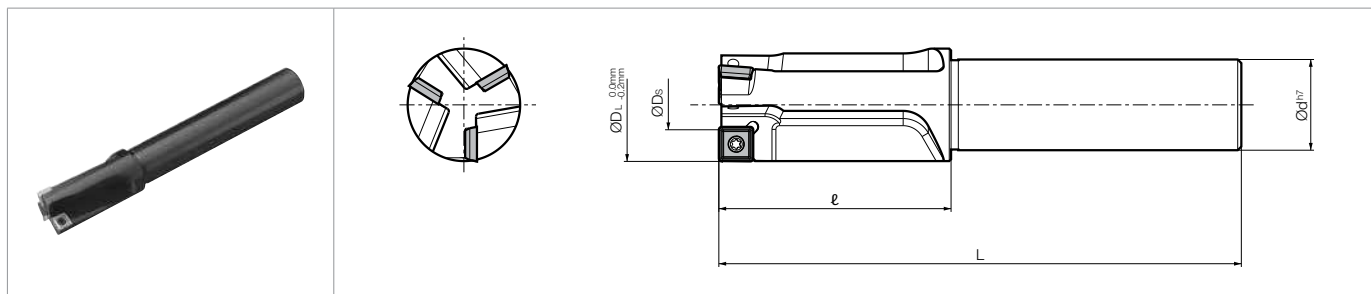


MEF BOLT COUNTERSINKING END MILL



MEF

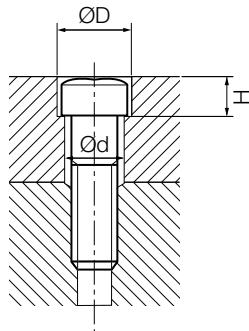


Toolholder Dimensions

Part Number	Stock	No. of Inserts	Dimensions (mm)					Std. Corner-R (rε)	Rake Angle (°)		Objective Bolt Size	Spare Parts		Applicable Inserts ● B24	
			ØDL	ØDs	Ød	L	ℓ		A.R.	R.R.		Clamp Screw	Wrench		
MEF 11-S10	○	1	11.0	3.0	10	103	23	0.4	+5°	-13°	M6	SB-2250TR	DT-7	SPMT060204E-Z SPMT060208E-Z	
14-S12	○		14.0	4.5	12	108	28				M8	SB-2260TR			
17-S16	○	2	17.5	7.3	16	115	35	0.4	+5°	-13°	M10	SB-2260TR	DT-7		
18-S16	○		18.0	7.7	16	117	38				-				
20-S16	○	3	20.0	9.5	16	120	40	0.4	+5°	-12°	M12	SB-2260TR	DT-7		
22-S20	○		22.0	11.4	20	124	44				-				
23-S20	○		23.0	12.4	20	126	46				-				
24-S20	○		24.0	13.4	20	128	48				-				
25-S20	○		25.0	14.4	20	130	50				-				
26-S25	○		26.0	9.8	25	132	52				M16				SB-3080TR
27-S25	○		27.0	10.6	25	134	54				-				
28-S25	○		28.0	11.5	25	136	56				-				
29-S25	○	29.0	12.6	25	138	58	M18								
30-S25	○	30.0	13.5	25	140	60	-								
32-S25	○	32.0	15.5	25	144	64	M20								
35-S32	○	35.0	18.4	32	150	70	M22								
39-S32	○	4	39.0	22.5	32	158	78	0.8	+5°	-13°	M24	SB-3080TR	DT-10	SPMT090304E-Z SPMT090308E-Z	
43-S32	○	4	43.0	26.2	32	166	86	0.8	+5°	-12°	M27	SB-3080TR	DT-10		
48-S32	○	4	48.0	31.3	32	176	96	0.8	+5°	-12°	M30	SB-3080TR	DT-10		

● Although Corner-R(rε) pertains to MEF11-S10, ØDS = 3.0mm.

Bolt Counter Sink (Hexagon Socket Head Cap Screw)



Nominal Screw Size	M6	M8	M10	M12	M14	M16	M18	M20	M22	M24	M27	M30
ØD (mm)	11.0	14.0	17.5	20.0	23.0	26.0	29.0	32.0	35.0	39.0	43.0	48.0
H (mm)	6.5	8.6	10.8	13.0	15.2	17.5	19.5	21.5	23.5	25.5	29.0	32.0
Ød (mm)	6.6	9.0	11.0	14.0	16.0	18.0	20.0	22.0	24.0	26.0	30.0	33.0
Applicable End Mill	MEF11	MEF14	MEF17	MEF20	MEF23	MEF26	MEF29	MEF32	MEF35	MEF39	MEF43	MEF48