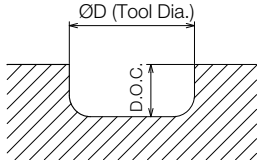
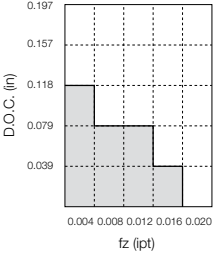
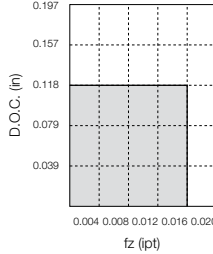
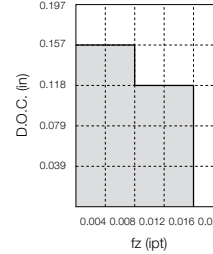
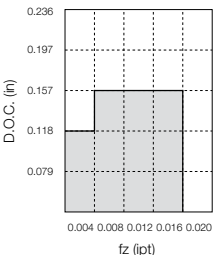
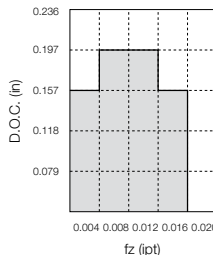
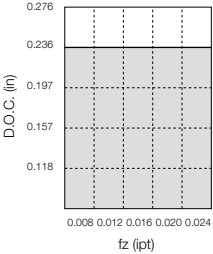
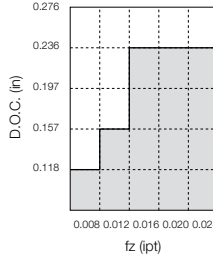
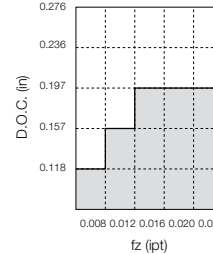
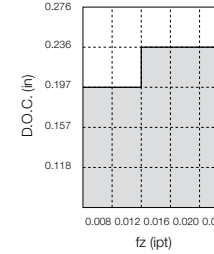
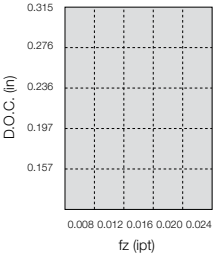
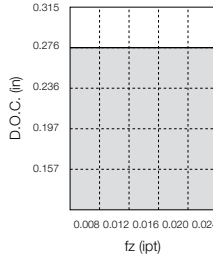
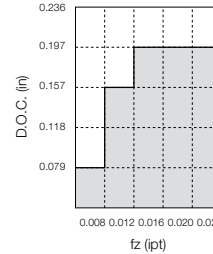


● Cutting Performance of Radius Mill (Standard Type)

Workpiece Material	Slotting			
S50C				<p>• Cutting Conditions</p> <p>Toolholder : Standard Type</p> <p>Vc = 390~490 sfm (Ref. to the table below)</p> <p>D.O.C. = varied, fz = varied, Dry</p> <p>Overhang Length = L₁</p>
Insert Part Number				
08 Type (RDMT08T2M0-H)	MRP012-S16-08 n = 3,980 RPM (Vc = 490 sfm) L ₁ = 42mm	MRP016-S16-08 n = 2,980 RPM (Vc = 490 sfm) L ₁ = 42mm	MRP020-S20-08 n = 2,390 RPM (Vc = 490 sfm) L ₁ = 42mm	
				
10 Type (RPMT10T3M0)	MRP025-S25-10-3T n = 1,910 RPM (Vc = 490 sfm) L ₁ = 60mm	MRP032-S32-10-4T n = 1,490 RPM (Vc = 490 sfm) L ₁ = 80mm		
				
12 Type (RPMT1204M0-H)	MRP032-S25-12 n = 1,490 RPM (Vc = 490 sfm) L ₁ = 80mm	MRP040-S32-12 n = 1,195 RPM (Vc = 490 sfm) L ₁ = 80mm	MRP040-S32-12-4T n = 1,195 RPM (Vc = 490 sfm) L ₁ = 80mm	MRP050-S42-12 n = 765 RPM (Vc = 390 sfm) L ₁ = 80mm
				
16 Type (RPMT1606M0-H)	MRP040-S32-16 n = 1,195 RPM (Vc = 490 sfm) L ₁ = 90mm	MRP050-S42-16 n = 765 RPM (Vc = 390 sfm) L ₁ = 90mm	MRP063-S42-16 n = 605 RPM (Vc = 390 sfm) L ₁ = 90mm	
				

GRADES	A
LINEUP / INSERTS	B
45° / 70° LEAD	C
75° LEAD	D
90° LEAD	E
HIGH FEED	F
MULTI-FUNCTION	G
SLOT MILLS	H
RADIUS / BALL-NOSE	J
OTHER APPLICATIONS	K
TOOL HOLDING	O
SPARE PARTS	P
TECHNICAL	R
INDEX	T