■ 90° Lead Angles

Lead Angle	Applications Shape	Facing Shouldering Slotting	Lead Angle	Applications Shape	Facing Shouldering Slotting
0°	MEC ⊕ E15	The twisted cutting edge improves cutting performance Smooth surface of shoulder Wall True 90° Corners The silver coating prevents chip wear on the tool body Available with coolant holes		• Stable cutting without cha • Neutral insert allows the progression cutters • E54	Notched insert reduces cutting forces Stable cutting without chatter Neutral insert allows the possibility of various custom-ordered cutters
	MECX	Efficient machining due to small diameter cutter that holds multiple inserts Recommended for small machines: low cutting force and high strength design The silver coating prevents chip wear on the tool body	0°		
	● E25 MSO90 ● E50	Available with coolant holes Highly efficient multiple insert design Safe design with shim Lower weight with slim design		MTE90-SF (Easy Edge Adjustment)	A simplified adjusting mechanism eases the task of correcting cutting edge fluctuation Silver coated

90° Lead Angles

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Lead Angle	Applications	Facing Shouldering Slotting	Lead Angle	Applications	Facing Shouldering Slotting				
_	Shape		_	Shape					
	MEC • E12	High squareness Low cutting force The silver coating prevents chip wear on the tool body With air hole (Over Ø16)		MSO90-S ⊕ E51	Screw clamping & 4-edge insert reduces cost Good chip evacuation Low cutting force				
	MEC Modular			MTE90 ● E49	Low cutting force For shouldering of Cast iron, Non-ferrous metals				
	MECX	Good squareness Small size Insert with multi-edge specification Low cutting force The silver coating prevents chip wear on the tool body With air hole Extended length end mills		MTP90 ⊕ E49	Medium to roughing of steel / cast iron For small machines and M/C				
	● E24			DMC	For small milling machine, M/C				
0°	EM			0° € 65					
	● E70				High rake type				
	EM-LE	Long edge end mill		● E67	For small milling machine, M/C				
	-	Fixed pocket face mills		DMC-SX	For small milling machine, M/C				
	FM-90 ● E72			● E66					
	FM-AL E73	Aluminum cutting face mills Fixed pocket		MTPS / MTES	For small dia., Low cutting force type				
	EM-AL			MEAL	For aluminum alloys				
	⊕ E73			● E68	With air hole				
	⊛ E73			⊕ E68					