

TURNING

E

E1 - E45

TURNING SUMMARY

E2 - E10

IDENTIFICATION SYSTEM

E11

TOOLHOLDERS FOR BACK TURNING

E12 - E19

TKFB INSERT	(Back Turning / Goose-neck Holder)	E12
TKF-AS INSERT	(Back Turning / Goose-neck Holder)	E16
ABS INSERT	(Back Turning)	E17
ABW INSERT	(Back Turning)	E18

GOOSE-NECK HOLDER

E20 - E21

DC INSERT	(Goose-neck Holder)	E20
VP INSERT	(Goose-neck Holder)	E21

EXTERNAL TURNING (BACK CLAMP / SCREW CLAMP)

E22 - E32

CC INSERT	(Without Offset / With Offset)	E22
DC INSERT	(Without Offset / With Offset)	E24
DP INSERT	(Without Offset)	E28
TC / TP INSERT		E29
VB / VC INSERT	(Without Offset / With Offset)	E30
VP INSERT	(Without Offset / With Offset)	E32

EXTERNAL SLEEVE HOLDER TOOLS

E34 - E36

CC INSERT		E34
DC INSERT		E35
VB / VC INSERT		E36

SMALL DOUBLE-SIDED TOOLING (SCREW CLAMP)

E37 - E39

CN / DN INSERT	(Without Offset)	E38
TN INSERT	(Without Offset)	E39

SMALL DOUBLE-SIDED TOOLING (LEVER LOCK)

E40 - E41

CN INSERT	(Without Offset)	E40
TN INSERT	(Without Offset)	E41

SUB-SPINDLE TOOLS (FOR STAR™ MACHINES)

E42 - E43

RECOMMENDED CUTTING CONDITIONS

E44 - E45