
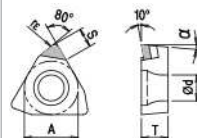

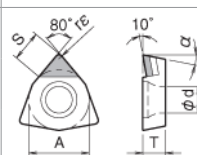





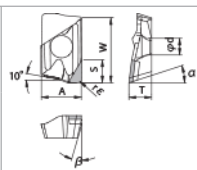








## Positive

Positive Insert with Hole

Edge Prep.				N		Non-Ferrous Metals (with Interruption)		Non-Ferrous Metals (without Interruption)						
All PCD Items		Sharp Edge		S		Titanium Alloys (with Interruption)		Titanium Alloys (without Interruption)						
Insert		ANSI Part Number		ISO Part Number		Dimensions (in)					Angle (°)	No. of Edges	PCD	
						A	T	Ød	rε	S	α			
		WBMT 151505L-SE	WBMT 080202L-SE	3/16	3/32	0.091	0.008	0.063	5°	1	○			
		WBMT 151505L-NE 15151L-NE	WBMT 080202L-NE 080204L-NE	3/16	3/32	0.091	0.008	0.083	5°	1	○		F65 F66 F67	
				WBMT 151505L 15151L	WBMT 080202L 080204L	3/16	3/32	0.091			0.008	0.094		○
						3/16	3/32	0.091	1/64	0.091			○	
		WPMT 21505SE	WPMT 110202SE	1/4	3/32	0.110	0.008	0.083	11°	1	○			
		WPMT 21505NE	WPMT 110202NE	1/4	3/32	0.110	0.008	0.106	11°	1	○			
		WPMT 21505	WPMT 110202	1/4	3/32	0.110	0.008	0.122	11°	1	●			

## Milling Inserts

Edge Prep.		N Non-Ferrous Metals (with Interruption)										 				
All PCD Items		Sharp Edge		S Titanium Alloys (with Interruption)										 		
Insert		ANSI Part Number		Dimensions (mm)								Angle (°)	No. of Edges	PCD		Toolholder Page
				A	T	Ød	W	rε	S	α	β	KPD001		KPD010	KPD230	
		BDMT 11T302FR	6.7	3.8	2.8	11.0	0.2	3.6	18°	13°	1	 	 	  M3		
	11T304FR	6.7	3.8	2.8	11.0	0.4	3.6	18°	13°	