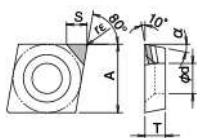
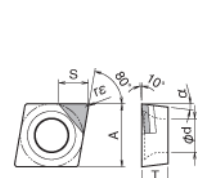
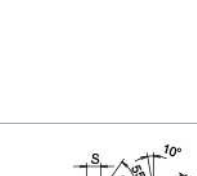
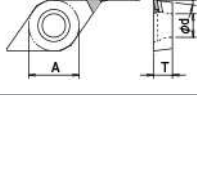
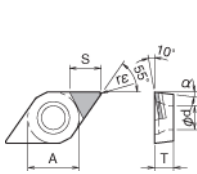
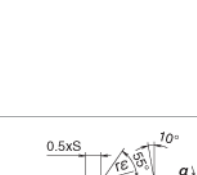

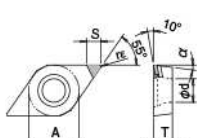
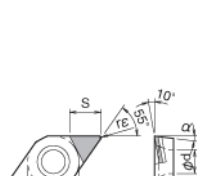
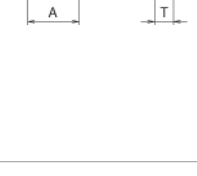
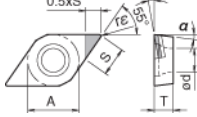
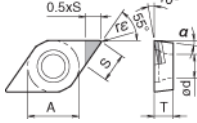
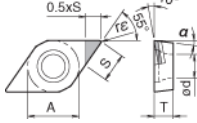


Positive

Positive Insert with Hole

Edge Prep.			N		Non-Ferrous Metals (with Interruption)		Non-Ferrous Metals (without Interruption)												
All PCD Items			Sharp Edge			S		Titanium Alloys (with Interruption)		Titanium Alloys (without Interruption)									
Insert			ANSI Part Number		ISO Part Number		Dimensions (in)					Angle (°)		No. of Edges		PCD		Toolholder Page	
							A	T	Ød	rε	S	α			KPD001	KPD010			
		CPMH 3205SE	CPMH 090302SE	3/8	0.071	0.177	0.008	0.106	11°	1	○	○							
		321SE	090304SE	3/8	0.071	0.177	1/64	0.106	11°	○	○								
	CPMH 251505NE	CPMH 080202NE	5/16	3/32	0.138	0.008	0.126	11°	1	○	○								
	25151NE	080204NE	5/16	3/32	0.138	1/64	0.126	11°	○	○									
	CPMH 3202NE	CPMH 090301NE	3/8	0.071	0.177	0.004	0.134	11°	○	○									
	3205NE	090302NE	3/8	0.071	0.177	0.008	0.134	11°	○	○									
	321NE	090304NE	3/8	0.071	0.177	1/64	0.134	11°	○	○									
	322NE	090308NE	3/8	0.071	0.177	1/32	0.134	11°	○	○									
	CPMH 251502	CPMH 80201	5/16	3/32	0.138	0.004	0.146	11°	○	○									
	251505	80202	5/16	3/32	0.138	0.008	0.146	11°	○	○									
25151	80204	5/16	3/32	0.138	1/64	0.146	11°	○	○										
CPMH 3202	CPMH 90301	3/8	0.071	0.177	0.004	0.158	11°	○	○										
3205	90302	3/8	0.071	0.177	0.008	0.154	11°	○	○										
321	90304	3/8	0.071	0.177	1/64	0.154	11°	○	○										
322	90308	3/8	0.071	0.177	1/32	0.150	11°	○	○										
		DCMT 21502SE	DCMT 070201SE	1/4	3/32	0.110	0.004	0.106	7°	1	○	○							
		21505SE	070202SE	1/4	3/32	0.110	0.008	0.106	7°	○	○								
		2151SE	070204SE	1/4	3/32	0.110	1/64	0.106	7°	○	○								
	DCMT 32502SE	DCMT 11T301SE	3/8	5/32	0.173	0.004	0.106	7°	○	○									
	32505SE	11T302SE	3/8	5/32	0.173	0.008	0.106	7°	○	○									
	3251SE	11T304SE	3/8	5/32	0.173	1/64	0.106	7°	○	○									
	3252SE	11T308SE	3/8	5/32	0.173	1/32	0.106	7°	○	○									
	DCMT 21502NE	DCMT 070201NE	1/4	3/32	0.110	0.004	0.134	7°	○	○									
	21505NE	070202NE	1/4	3/32	0.110	0.008	0.134	7°	○	○									
	2151NE	070204NE	1/4	3/32	0.110	1/64	0.126	7°	○	○									
DCMT 32502NE	DCMT 11T301NE	3/8	5/32	0.173	0.004	0.134	7°	○	○										
32505NE	11T302NE	3/8	5/32	0.173	0.008	0.130	7°	○	○										
3251NE	11T304NE	3/8	5/32	0.173	1/64	0.126	7°	○	○										
3252NE	11T308NE	3/8	5/32	0.173	1/32	0.110	7°	○	○										
DCMT 21502	DCMT 70201	1/4	3/32	0.110	0.004	0.158	7°	○	○										
21505	70202	1/4	3/32	0.110	0.008	0.154	7°	○	○										
2151	70204	1/4	3/32	0.110	1/64	0.146	7°	○	○										
DCMT 32502	DCMT 11T301	3/8	5/32	0.173	0.004	0.158	7°	○	○										
32505	11T302	3/8	5/32	0.173	0.008	0.154	7°	○	○										
3251	11T304	3/8	5/32	0.173	1/64	0.146	7°	○	○										
3252	11T308	3/8	5/32	0.173	1/32	0.130	7°	○	○										
		DCMT 21505%-NE	DCMT 070202%-NE	1/4	3/32	0.110	0.008	0.130	7°	1	○	○							
		2151%-NE	070204%-NE	1/4	3/32	0.110	1/64	0.126	7°	○	○								
	DCMT 32505%-NE	DCMT 11T302%-NE	3/8	5/32	0.173	0.008	0.130	7°	1	○	○								
	3251%-NE	11T304%-NE	3/8	5/32	0.173	1/64	0.126	7°	○	○									

Reference Table Below

Part Number	Applicable Toolholder Page
DC..215_	E24~ E27, E35, F45~ F49
DC..325_	E20, E24~ E27, E35, F45~ F49