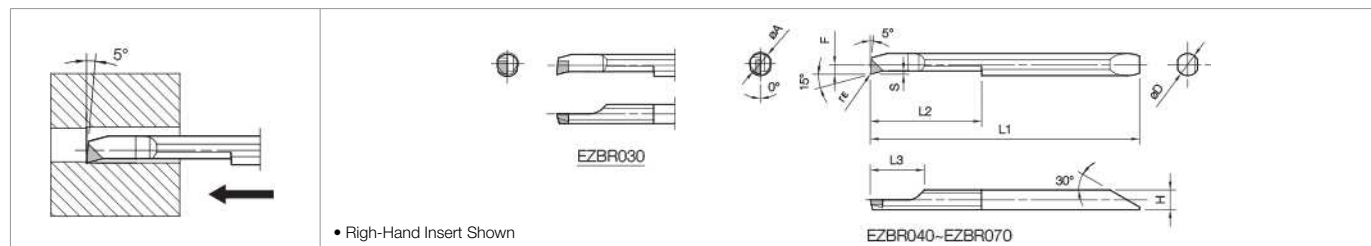


CBN TOOLS

EZ Bars

EZB-NB: CBN **NEW**

EZ Bar Dimensions

Edge Prep.											K	Gray Cast Iron (with Scale)		
Symbol	Cutting Edge Spec.		Example									Nodular Cast Iron (without Scale)		
E	Rounded Cutting Edge (Hone)		E003	R0.003" Honed								Nodular Cast Iron (with Scale)		
T	Chamfered Cutting Edge		T00315	0.003" X 15° Chamfered Cutting Edge								Hard Materials (Roughing)		
S	Chamfered and Honed Cutting Edge		S00525	0.005" X 25° Chamfered and Honed Cutting Edge				H				Hard Materials (Finishing)	●	
												Hard Materials (Chip Control)		
			Powdered Steel											
ANSI Part Number			Edge Prep	Min. Bore Dia.	Dimensions (mm)						No. of Edges	CBN		
				ØA	ØD	H	L1	L2	L3	F		S	rε	KB05M
EZBR	030030-003NB	T00315	3	3	2.6	38.8	13	6.8	1.25	0.3	0.035± ^{0.015}	1	○	F21 ~ F25
	040040-003NB	T00315	4	4	3.6	48.8	20	9.8	1.75	0.5			○	
	050050-003NB	T00315	5	5	4.6	58.1	25	9.8	2.25	0.5			○	
	060060-003NB	T00315	6	6	5.6	66.1	30	11.8	2.75	0.5			○	
	070070-003NB	T00315	7	7	6.6	74.1	35	11.8	3.25	0.5			○	