

CBN & PCD TOOLS



C1 - C21

CBN TOOLS

C2 - C10

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IDENTIFICATION SYSTEM		C2
APPLICATION MAPS		C3
RECOMMENDED CUTTING CONDITIONS		C3
TURNING INSERTS (POSITIVE)	CC□□...80° Diamond	C4
	CP□□...80° Diamond	C4
	DC□□...55° Diamond	C5
	TP□□...60° Triangle	C6
	VB□□...35° Diamond	C7
	VC□□...35° Diamond	C7
	WB□□...80° Trigon	C8
EXTERNAL GROOVING	GBA / GMN / GDGS	C9
EZ BARS (MICRO BORING)	EZB-NB	C10

PCD TOOLS

C11 - C21

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TURNING INSERTS (POSITIVE)	CC□□...80° Diamond	C12
	CP□□...80° Diamond	C13
	DC□□...55° Diamond	C13
	TP□□...60° Triangle	C14
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TURNING / GROOVING	TKF-AS / TKF-NB	C18
EXTERNAL GROOVING	GBA / TGF / GMN	C20
	GDGS	C20
SYSTEM TIP-BARS (MICRO BORING)	VNB-NB	C21
EZ BARS (MICRO BORING)	EZB-NB	C21