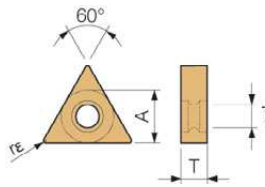


Part Number	A	T	Ød
TN_182_	0.219	1/8	0.118

Double-Sided

Turning Inserts



Usage Classification

- ✱ Interruption / 1st Choice
 - ✱ Interruption / 2nd Choice
 - Light Interruption / 1st Choice
 - Light Interruption / 2nd Choice
 - Continuous / 1st Choice
 - Continuous / 2nd Choice
- (Hardness Under 45HRC)

P	M	K	N	S	H	Cermet	MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide	MEGACOAT / MEGACOAT NANO	PVD Coated Carbide	Carbide	Toolholder Page	Chipbreaker Range
Free-Cutting Steel	Carbon/Alloy Steel	Stainless Steel	Gray Cast Iron	Nodular Cast Iron	Non-ferrous Metals	Heat-Resistant Alloys	Titanium Alloy	Hard materials						
Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)	Corner Radius (in)
ANSI Part Number	ISO Part Number	ANSI Part Number	ISO Part Number	ANSI Part Number	ISO Part Number	ANSI Part Number	ISO Part Number	ANSI Part Number	ISO Part Number	ANSI Part Number	ISO Part Number	ANSI Part Number	ANSI Part Number	ANSI Part Number
182013MF%-F	0903005MF%-F	18202MF%-F	090301MF%-F	18205MF%-F	090302MF%-F	1821MF%-F	090304MF%-F	182013MF%-U	0903005MF%-U	18202MF%-U	090301MF%-U	18205MF%-U	090302MF%-U	1821MF%-U
182013MF%-U	0903005MF%-U	18202MF%-U	090301MF%-U	18205MF%-U	090302MF%-U	1821MF%-U	090304MF%-U	18202ME%-U	090301ME%-U	18205ME%-U	090302ME%-U	1821ME%-U	090304ME%-U	
18202ME%-U	090301ME%-U	18205ME%-U	090302ME%-U	1821ME%-U	090304ME%-U									

• Insert whose corner R(ε) dimension expressed with less than sign (e.g. <0.002, <0.004, <0.008 etc.) indicate models with minus tolerance for corner R (ε).

