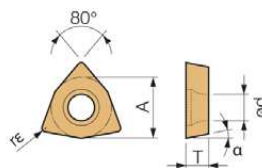


How to read this page B7

80° Trigon

Positive Insert with Hole



Usage Classification

- ✱ Interruption / 1st Choice
 - ✱ Interruption / 2nd Choice
 - Light Interruption / 1st Choice
 - Light Interruption / 2nd Choice
 - Continuous / 1st Choice
 - Continuous / 2nd Choice
- (Hardness Under 45HRC)

Part Number	A	T	Ød	α
WB_121_	5/32	1/16	0.091	5°
WB_1515_	3/16	3/32	0.091	

			Corner Radius (in) <i>rε</i>	Cermet			MEGA COAT Cermert	PVD Cermert	CVD Coated Carbide					MEGACOAT / MEGACOAT NANO				PVD Coated Carbide	Carbide	Toolholder Page	Chipbreaker Range													
ANSI Part Number	ISO Part Number	TN620		TN6010	TN6020	TN60	PV720	PV7010	PV7025	PV90	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515			CA6525	PR1425	PR1225	PR1305	PR1310	PR1325	PR930	PR1005	PR1025	PR1125	KW10	SW05	
Minute D.O.C. <i>Sharp Edge</i>	WBGT 12102M%-CF	060101M%-CF	<0.004																															
	12105M%-CF	060102M%-CF	<0.008																															
Minute D.O.C. <i>Sharp Edge / Polished</i>	WBGT 12102MP%-CF	060101MP%-CF	<0.004																		●	●												
	12105MP%-CF	060102MP%-CF	<0.008																		●	●												
Finishing	WBMT 12105%-DP	060102%-DP	0.008	L	L	L	○	L	L	L		L	L	L	L		L	L			●					●		L						
	1211%-DP	060104%-DP	1/64	L	L	L	L	L	L	L		L	L	L	L		L	L			●					●		○						
	WBMT 151505%-DP	080202%-DP	0.008	L	L	L	○	L	L	L		L	L	L	L		L	L			●					●		○						
	15151%-DP	080204%-DP	1/64	L	L	L	R	L	L	L		L	L	L	L		L	●			●					L		○						
Finishing <i>Sharp Edge</i>	WBET 121013M%-F	0601005M%-F	<0.002																		L													
	12102M%-F	060101M%-F	<0.004																		L													
	12105M%-F	060102M%-F	<0.008	L				L													●													
	1211M%-F	060104M%-F	<1/64	L				L													●													
	WBET 151502M%-F	080201M%-F	<0.004					L													L													
	151505M%-F	080202M%-F	<0.008	L				L													L													
	15151M%-F	080204M%-F	<1/64	L				L												●														
Finishing <i>Sharp Edge</i>	WBGT 12101%-F	0601003%-F	0.001				L																										L	
	12102%-F	060101%-F	0.004				L																										○	
	12105%-F	060102%-F	0.008		○	L	●			L	L																						○	
	1211%-F	060104%-F	1/64		○	●	●			L	L																						○	
	WBGT 151501%-F	0802003%-F	0.001																														L	
	151502%-F	080201%-F	0.004																														L	
	151505%-F	080202%-F	0.008		○	L	L			L	L																						L	
	15151%-F	080204%-F	1/64		○	●	●			L	L																						L	
	WBGT 12102M%-F	060101M%-F	<0.004																														○	
	12105M%-F	060102M%-F	<0.008																														○	
	1211M%-F	060104M%-F	<1/64																														○	
	WBGT 151502M%-F	080201M%-F	<0.004																														○	
151505M%-F	080202M%-F	<0.008																														○		
15151M%-F	080204M%-F	<1/64																														○		

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. <0.002, <0.004, <0.008 etc.) indicate models with minus tolerance for corner R (rε).

