

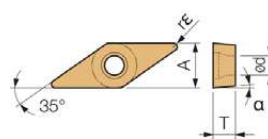
TURNING INSERTS (POSITIVE)

Cermet / Coated Carbide / Carbide

How to read this page ➡ **B7**

35° Diamond

Positive Insert with Hole



Usage Classification

- ✖ Interruption / 1st Choice
 - ✖ Interruption / 2nd Choice
 - Light Interruption / 1st Choice
 - Light Interruption / 2nd Choice
 - Continuous / 1st Choice
 - Continuous / 2nd Choice
- (Hardness Under 45HRC)

Part Number	Applicable Toolholder Page	Part Number	A	T	Ød	α
VP_1515_	E32 , E33 , F58	VP_1515_	3/16	3/32	0.091	11°
VP_22_	E21 , E32 , E33	VP_22_	1/4	1/8	0.110	

[illegible]

• Insert whose corner $R(r_E)$ dimension expressed with less than sign (e.g. <0.002 , <0.004 , <0.008 etc.) indicate models with minus tolerance for corner $R(r_E)$.

