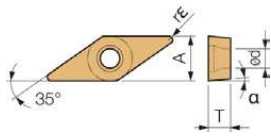


# 35° Diamond







## Positive Insert with Hole



### Usage Classification

- ✱ Interruption / 1st Choice
- ✱ Interruption / 2nd Choice
- Light Interruption / 1st Choice
- Light Interruption / 2nd Choice
- Continuous / 1st Choice
- Continuous / 2nd Choice (Hardness Under 45HRC)

Part Number	Applicable Toolholder Page	Part Number	A	T	Ød	α
VP_1515_	<a href="#">E32</a> , <a href="#">E33</a> , <a href="#">F58</a>	VP_1515_	3/16	3/32	0.091	11°
VP_22_	<a href="#">E21</a> , <a href="#">E32</a> , <a href="#">E33</a>	VP_22_	1/4	1/8	0.110	

			Corner Radius (in)	Cermet			MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide						MEGACOAT / MEGACOAT NANO			PVD Coated Carbide		Carbide	Toolholder Page	Chipbreaker Range															
ANSI Part Number	ISO Part Number	⵿⵽		TN620	TN6010	TN6020	TN60		PV720	PV7010	PV7025	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515			CA6525	PR1425	PR1225	PR1305	PR1310	PR1325	PR930	PR1005	PR1025	PR1125	KW10	SW05			
<b>Minute D.O.C.</b> <i>Sharp Edge</i> 	VPGT 2205CF	110302CF	0.008																																		
	VPGT 2202M-CF	110301M-CF	<0.004																																		
	2205M-CF	110302M-CF	<0.008																																		
<b>Minute D.O.C.</b> <i>Sharp Edge / Polished</i> 	VPGT 2202MP-CF	110301MP-CF	<0.004																																		
	2205MP-CF	110302MP-CF	<0.008																																		
<b>Finishing</b> <i>Sharp Edge</i> 	VPGT 2202MF-GF	110301MF-GF	<0.004																																		
	2205MF-GF	110302MF-GF	<0.008																																		
<b>Finishing</b> <i>Sharp Edge / Polished</i> 	VPGT 2202MFP-GF	110301MFP-GF	<0.004																																		
	2205MFP-GF	110302MFP-GF	<0.008																																		
<b>Finishing</b> <i>Honed Edge</i> 	VPGT 151502CK	080201CK	0.004																																		
	151505CK	080202CK	0.008																																		
	VPGT 2202CK	110301CK	0.004																																		
	2205CK	110302CK	0.008																																		
	VPGT 151502M-CK	080201M-CK	<0.004																																		
	151505M-CK	080202M-CK	<0.008																																		
	VPGT 2202M-CK	110301M-CK	<0.004																																		
	2205M-CK	110302M-CK	<0.008																																		
<b>Finishing</b> <i>Sharp Edge / Polished</i> 	VPGT 151502MP-CK	080201MP-CK	<0.004																																		
	151505MP-CK	080202MP-CK	<0.008																																		
	VPGT 2202MP-CK	110301MP-CK	<0.004																																		
	2205MP-CK	110302MP-CK	<0.008																																		

Reference Table Above

1

2

3

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. <0.002, <0.004, <0.008 etc.) indicate models with minus tolerance for corner R (rε).

