

GROOVING / CUT-OFF / THREADING

Workpiece Material		Steel (Carbon Steel / Alloy Steel)					Stainless Steel & Cast Steel					Cast Iron (Gray Cast Iron / Nodular Cast Iron)			
Cutting Range		Finishing ← → Roughing					Finishing ← → Roughing					Finishing ← → Roughing			
Classification		P01	P10	P20	P30	P40	M01	M10	M20	M30	M40	K01	K10	K20	K30
Cermet	MEGACOAT (PV Series)	PV7040										PV7040			
	TN Series	TN6020 TN90					TN6020 TN90								
	TC Series	TC40N TC60M					TC60M					TC40N			
Coated Carbide	CR Series	CR9025					CR9025								
	PR Series	PR660					PR660								
		PR915					PR915					PR905			
		PR930					PR930								
		PR1025					PR1025								
		PR1115					PR1115								
MEGACOAT (PR Series)	PR1215 PR1225					PR1215 PR1225					PR1215				
MEGACOAT NANO (PR Series)	PR1425					PR1425									
Carbide												KW10 GW15			

Workpiece Material		Non-Ferrous (Aluminum / Non-Ferrous Metals / Non-Metals)				Heat Resistant Alloys (Inconel / Titanium)				Hard Materials (Hardened Steel / Chilled Cast Iron)				Powdered Steel			
Cutting Range		Finishing ← → Roughing				Finishing ← → Roughing				Finishing ← → Roughing				Finishing ← → Roughing			
Classification		N01	N10	N20	N30	S01	S10	S20	S30	H01	H10	H20	H30	01	10	20	30
Coated Carbide	PR Series													PR930			
	MEGACOAT (PR Series)					PR1535								PR1215 PR1225			
Carbide		KW10 GW15				KW10 GW15											
CBN										KBN510 KBN525				KBN570			
PCD		KPD001 KPD010				KPD001 KPD010											

GRADES A

INSERTS B

CBN & PCD C

TURNING E

BORING F

GROOVING G

CUT-OFF H

THREADING J

SOLID END MILLS L

MILLING M

SPARE PARTS P

TECHNICAL R

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