

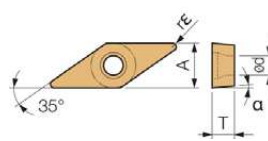
## TURNING INSERTS (POSITIVE)

Cermet / Coated Carbide / Carbide

How to read this page ➡ **B7**

## 35° Diamond

### Positive Insert with Hole



### Usage Classification

- ✖ Interruption / 1st Choice
  - ✖ Interruption / 2nd Choice
  - Light Interruption / 1st Choice
  - Light Interruption / 2nd Choice
  - Continuous / 1st Choice
  - Continuous / 2nd Choice
- (Hardness Under 45HRC)

Part Number	Applicable Toolholder Page	Part Number	A	T	Ød	α
VB..22_	<a href="#">E30</a> , <a href="#">E31</a> , <a href="#">E36</a> , <a href="#">F61</a> ~ <a href="#">F63</a>	VB..22_	1/4	1/8	0.110	5°
VB..33_	<a href="#">E30</a> , <a href="#">E31</a> , <a href="#">F61</a> ~ <a href="#">F63</a>	VB..33_	3/8	3/16	0.173	

[illegible]

• Insert whose corner  $R(r\epsilon)$  dimension expressed with less than sign (e.g.  $<0.002$ ,  $<0.004$ ,  $<0.008$  etc.) indicate models with minus tolerance for corner  $R(r\epsilon)$ .

