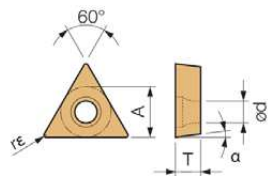


60° Triangle







Positive Insert with Hole



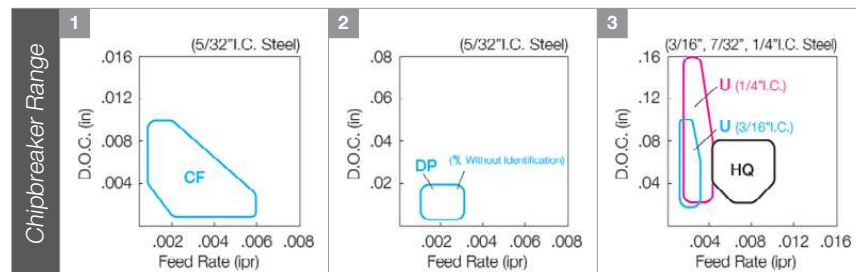
Usage Classification

- ✱ Interruption / 1st Choice
- ✱ Interruption / 2nd Choice
- Light Interruption / 1st Choice
- Light Interruption / 2nd Choice
- Continuous / 1st Choice
- Continuous / 2nd Choice (Hardness Under 45HRC)

Part Number	A	T	Ød	α	Part Number	A	T	Ød	α
TB_121_	5/32	1/16	0.091	5°	TC_215_	1/4	3/32	0.110	7°
TC_1815_	7/32	3/32	0.098	7°	TC_325_	3/8	5/32	0.173	

			Corner Radius (in)	Cermet		MEGA COAT Cermet		PVD Cermet	CVD Coated Carbide				MEGACOAT / MEGACOAT NANO				PVD Coated Carbide		Carbide	Toolholder Page	Chipbreaker Range													
ANSI Part Number	ISO Part Number	ℓ		TN620	TN6010	TN6020	TN60	PV720	PV7010	PV7025	PV90	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535			CA6515	CA6525	PR1425	PR1225	PR1305	PR1310	PR1325	PR930	PR1005	PR1025	PR1125	KW10	SW05
 Minute D.O.C. <i>Sharp Edge</i>	TBGT 12105CF	060102CF	0.008																									○						
	TBGT 12102M-CF	060101M-CF	<0.004																										○	○				
	12105M-CF	060102M-CF	<0.008																										○	○				
 Minute D.O.C. <i>Sharp Edge / Polished</i>	TBGT 12102MP-CF	060101MP-CF	<0.004																			●	●						○					
	12105MP-CF	060102MP-CF	<0.008																			●	●						○					
 Finishing	TBMT 12105DP	060102DP	0.008	○	○	○	○	○	○	○		○	○	○	○	●	●																	
	1211DP	060104DP	1/64	○	○	○	○	○	○	○		○	○	○	○	●	●											○						
 Finishing <i>Sharp Edge</i>	TBET 121013M%	0601005M%	<0.002																			●												
	12102M%	060101M%	<0.004																			●												
	12105M%	060102M%	<0.008																			●												
	1211M%	060104M%	<1/64																			●												
	TBGT 12101%	0601003%	0.001																								○							
	12102%	060101%	0.004				○																				○							
	12105%	060102%	0.008	○	○	○	○	○	○	○	○	○	○	○	○											○		○						
	1211%	060104%	1/64	○	○	○	○	○	○	○	○	○	○	○	○											○		○						
	TBGT 121013M%	0601005M%	<0.002																															
	12102M%	060101M%	<0.004																										○	○				
12105M%	060102M%	<0.008																										○	○					
1211M%	060104M%	<1/64																										○	○					
 Cast Iron <i>Without Chipbreaker</i>	TBGW 12105	060102	0.008				○																									○		
	1211	060104	1/64				●																									○		
 Finishing-Medium	TCMT 181505HQ	090202HQ	0.008	○	○		●	○	●	●					○	○		○																
	18151HQ	090204HQ	1/64	○	○		●	○	●	●					●	○		○																
	TCMT 21505HQ	110202HQ	0.008	○	○		●	○	●	●																								
	2151HQ	110204HQ	1/64	○	○		●	○	●	●																		●					●	
	2152HQ	110208HQ	1/32	○	○		●	○	●	●																							●	
	TCMT 3251HQ	16T304HQ	1/64	○	○		●	○		○	○																							
3252HQ	16T308HQ	1/32	○	○		●	○		●	○																						●		

• Insert whose corner R(re) dimension expressed with less than sign (e.g. <0.002, <0.004, <0.008 etc.) indicate models with minus tolerance for corner R (re).



● : U.S. Stock Ⓡ : U.S. Stock (R-hand Only) Ⓛ : U.S. Stock (L-hand Only)

○ : World Express (Shipping: 7-10 Business Days) Ⓢ : World Express (R-hand Only) Ⓣ : World Express (L-hand Only)

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

Inserts sold in 10 piece boxes.

KYOCERA

B23