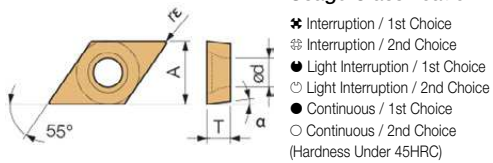


55° Diamond



Positive Insert with Hole



Usage Classification

- ✱ Interruption / 1st Choice
- ✱ Interruption / 2nd Choice
- Light Interruption / 1st Choice
- Light Interruption / 2nd Choice
- Continuous / 1st Choice
- Continuous / 2nd Choice (Hardness Under 45HRC)

Part Number	A	T	Ød	α	Part Number	A	T	Ød	α
DC_215_	1/4	3/32	0.110	7°	DP_215_	1/4	3/32	0.110	11°
DC_325_	3/8	5/32	0.173		DP_325_	3/8	5/32	0.173	

	ANSI Part Number	ISO Part Number	Corner Radius (in) <i>rε</i>	Cermet			MEGA COAT Cermet	PVD Cermet	CVD Coated Carbide						MEGACOAT / MEGACOAT NANO			PVD Coated Carbide			Carbide	Toolholder Page	Chipbreaker Range														
				TN620	TN6010	TN6020	TN60	PV720	PV7010	PV7025	PV90	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525			PR1425	PR1225	PR1305	PR1310	PR1325	PR930	PR1005	PR1025	PR1125	KW10	SW05			
Medium-Finishing Sharp Edge / Non-Ferrous Metals	DCGT 3251AH	11T304AH	1/64																																		
	 3252AH	11T308AH	1/32																																		
Medium-Finishing Sharp Edge / Non-Ferrous Metals	DCGT 21505%-A3	070202%-A3	0.008																																		
	DCGT 32505%-A3	11T302%-A3	0.008																																		
	 3251 %-A3	11T304%-A3	1/64																																		
Cast Iron Without Chipbreaker	DCGW 21502	070201	0.004																																		
	21505	070202	0.008																																		
	DCGW 32502	11T301	0.004																																		
	32505	11T302	0.008																																		
	3251	11T304	1/64																																		
Finishing Sharp Edge / Precision Super Fine	DPET 21501 %-FSF	0702003 %-FSF	0.001																																		
	21502 %-FSF	070201 %-FSF	0.004																																		
	21505 %-FSF	070202 %-FSF	0.008																																		
	DPET 32501 %-FSF	11T3003 %-FSF	0.001																																		
	32502 %-FSF	11T301 %-FSF	0.004																																		
	32505 %-FSF	11T302 %-FSF	0.008																																		
	DPET 215013M %-FSF	0702005M %-FSF	<0.002																																		
	21502M %-FSF	070201M %-FSF	<0.004																																		
	21505M %-FSF	070202M %-FSF	<0.008																																		
	DPET 325013M %-FSF	11T3005M %-FSF	<0.002																																		
	32502M %-FSF	11T301M %-FSF	<0.004																																		
	32505M %-FSF	11T302M %-FSF	<0.008																																		
Low Feed Sharp Edge / Precision Super Fine	DPET 21501F %-USF	0702003F %-USF	0.001																																		
	21502F %-USF	070201F %-USF	0.004																																		
	21505F %-USF	070202F %-USF	0.008																																		
	DPET 32501F %-USF	11T3003F %-USF	0.001																																		
	32502F %-USF	11T301F %-USF	0.004																																		
	32505F %-USF	11T302F %-USF	0.008																																		
	DPET 215013MF %-USF	0702005MF %-USF	<0.002																																		
	21502MF %-USF	070201MF %-USF	<0.004																																		
	21505MF %-USF	070202MF %-USF	<0.008																																		
	DPET 325013MF %-USF	11T3005MF %-USF	<0.002																																		
	32502MF %-USF	11T301MF %-USF	<0.004																																		
	32505MF %-USF	11T302MF %-USF	<0.008																																		

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. <0.002, <0.004, <0.008 etc.) indicate models with minus tolerance for corner R (rε).



Part Number	Applicable Toolholder Page
DC..215	E24~ E28, E35, F45
DC..325	E20, E24~ E28, E35, F45