

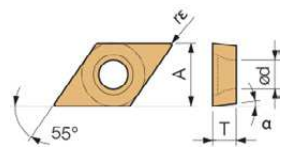
TURNING INSERTS (POSITIVE)

Cermet / Coated Carbide / Carbide

How to read this page ➡ **B7**

55° Diamond

Positive Insert with Hole



Usage Classification

- ✖ Interruption / 1st Choice
 - ✖ Interruption / 2nd Choice
 - Light Interruption / 1st Choice
 - Light Interruption / 2nd Choice
 - Continuous / 1st Choice
 - Continuous / 2nd Choice
- (Hardness Under 45HRC)

| Part Number | Applicable Toolholder Page | Part Number | A | T | Ød | α |
|-------------|---|-------------|-----|------|-------|----|
| DC..215 | E24~ E27 , E35, F45~ F49 | DC_215_ | 1/4 | 3/32 | 0.110 | 7° |
| DC..325 | E20, E24~ E27 , E35, F45~ F49 | DC_325_ | 3/8 | 5/32 | 0.173 | |

[illegible]

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. <0.002, <0.004, <0.008 etc.) indicate models with minus tolerance for corner R (rε).

