

TURNING

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Workpiece Material		Steel (Carbon Steel / Alloy Steel)					Stainless Steel & Cast Steel					Cast Iron (Gray Cast Iron / Nodular Cast Iron)			
Cutting Range		Finishing ← → Roughing					Finishing ← → Roughing					Finishing ← → Roughing			
Classification		P01	P10	P20	P30	P40	M01	M10	M20	M30	M40	K01	K10	K20	K30
Cermet	TN Series	TN6010						TN6010							
		TN620						TN6020							
		TN6020						TN60				TN60			
TN60						TN90									
TN90															
MEGACOAT (PV Series)	MEGACOAT NANO (PV Series)	PV7010						PV7010				PV7005			
		PV7025						PV7025							
		PV720													
Coated Carbide	CA Series	CA510						CA6515				CA4505			
		CA515						CA6525				CA4515			
		CA525													
		CA530													
		CA5505													
		CA5515													
Coated Carbide	PR Series	PR930						PR930							
		PR1005						PR1025							
		PR1025						PR1125							
		PR1115													
		PR1225						PR1225							
		PR1425						PR1425							
MEGACOAT (PR Series)	MEGACOAT NANO (PR Series)	PR1535						PR1535							
Carbide												KW10			
CBN												KBN60M			

Workpiece Material		Non-Ferrous (Aluminum / Non-Ferrous Metals / Non-Metals)				Heat Resistant Alloys (Inconel / Titanium)				Hard Materials (Hardened Steel / Chilled Cast Iron)				Powdered Steel			
Cutting Range		Finishing ← → Roughing				Finishing ← → Roughing				Finishing ← → Roughing				Finishing ← → Roughing			
Classification		N01	N10	N20	N30	S01	S10	S20	S30	H01	H10	H20	H30	01	10	20	30
Coated Carbide	CA Series					CA6515											
	PR Series							PR1125						PR930			
	MEGACOAT (PR Series)					PR1305		PR1310									
	MEGACOAT NANO (PR Series)							PR1325									
								PR1535									
Cermet														TN6010		TN60	
CBN										KBN510							
MEGACOAT										KBN525							
										KBN05M							
										KBN10M							
										KBN25M						KBN65M	
										KBN30M						KBN70M	
										KBN35M							
Carbide						SW05		SW10									
								SW25									
						KW10											
PCD		KPD001				KPD001											
		KPD010				KPD010											