

# AUTOMATIC LATHE LIST OF MACHINE MANUFACTURERS

## CITIZEN MACHINERY MIYANO CO., LTD. (Cincom Products)

Model	Toolholder Dimensions (Gang-Type)	Number of tools	Toolholder Dimensions (Turret-Type)	Number of tools	Sleeve Dimensions	Number of tools	Max. Cutting Dia.	Remarks
A12	10×10×100	5	-	-	Ø19.050/Ø20.000	-	Ø12	-
A16	10×10×100	5	-	-	Ø19.050/Ø20.000	-	Ø16	-
A20	12(13)×12(13)×120	7	-	-	Ø25.400	-	Ø20	-
A32	16×16×150	6	-	-	Ø25.400	-	Ø32	-
B12	10×10×100	5	-	-	Ø19.050/Ø20.000	-	Ø12	-
B20	12(13)×12(13)×120	6	-	-	Ø19.050/Ø20.000	-	Ø20	-
BL12	10×10×60~120	5	-	-	Ø20.000(Ø19.050)	-	Ø12	-
BL20	12(13)×12(13)×120	4~7	-	-	Ø20.000(Ø19.050)	-	Ø20	-
BL25	12(13)×12(13)×120	4~7	-	-	Ø20.000(Ø19.050)	-	Ø25	-
C12	10×10×120	6	-	-	Ø19.050	-	Ø12	-
C16	10×10×120	6	-	-	Ø19.050	-	Ø16	-
C32	16×16×130	5	-	-	Ø25.400	-	Ø32	-
E16	10×10×60	20	-	-	Ø19.050	-	Ø16	-
E20	16×16×90	20	-	-	Ø25.400	-	Ø20	-
E25	16×16×90	20	-	-	Ø25.400	-	Ø25	-
E32	-	-	16(19)×16(13)×90	20	Ø25.400	-	Ø32	-
F10	-	-	10×10×60	10	Ø19.050	-	Ø10	-
F12	-	-	10×10×60	10	Ø19.050	-	Ø12	-
F16	-	-	10×10×60	10	Ø19.050	-	Ø16	-
F20	-	-	16(19)×16(13)×90	10	Ø25.400	-	Ø20	-
F25	-	-	16(19)×16(13)×90	10	Ø25.400	-	Ø25	-
FL25	-	-	16×16×90	12	Ø16.000	-	Ø25	-
FL42	-	-	16×16×90	12	Ø16.000	-	Ø42	-
G32	-	-	16(19)×16(19)×90	10	-	-	Ø32	-
K12,K12E	12(10)×12(10)×100	6(7)	-	-	Ø19.050/Ø20.000	-	Ø12	-
K16,K16E	12×12×100	6	-	-	Ø19.050/Ø20.000	-	Ø16	-
L10	8×8×100~130	5	-	-	Ø15.875	-	Ø10	-
L16	12(10)×12(10)×130	5	-	-	Ø19.050	-	Ø16	-
L20,L20E	12×12×130	5	-	-	Ø19.050	-	Ø20	-
L25	16×16×130	5	-	-	Ø25.400	-	Ø25	-
L32	16×16×130	5	-	-	Ø25.400	-	Ø32	-
M212, M312	10×10×120	5	10×10×60	10	Ø19.050	-	Ø12	-
M216, M316	10×10×120	5	10×10×60	10	Ø19.050	-	Ø16	-
M220, M320	16×16×130	5	16×16×90	10	Ø25.400	-	Ø20	-
M232, M332,M432	16×16×130	5	16×16×90	10	Ø25.400	-	Ø32	-
M20	13(12)×13(12)×130	5	10×10×60	10	Ø19.050	-	Ø20	-
MSL12	10×10×120	-	-	-	-	-	Ø12	-
R04	8×8×120	5	-	-	Ø15.875	-	Ø4	-
R07	8×8×120	5	-	-	Ø15.875	-	Ø7	-
RL01	10(8)×10(8)×90	-	-	-	Ø16.000(Ø20.000)	-	Ø10	-
RL02	16×16×90	-	-	-	Ø20.000	-	Ø20	-
RL21	10(12)×10(12)×90	-	-	-	Ø19.050	-	Ø35	-

• This table is approved by machine manufacturers.  
• Manufacturers are in no particular order.

GRADES	<b>A</b>
INSERTS	<b>B</b>
CBN & PCD	<b>C</b>
TURNING	<b>E</b>
BORING	<b>F</b>
GRINDING	<b>G</b>
CUT-OFF	<b>H</b>
THREADING	<b>J</b>
SOLID END MILLS	<b>L</b>
MILLING	<b>M</b>
SPARE PARTS	<b>P</b>
TECHNICAL	<b>R</b>
INDEX	<b>T</b>