для заказа - kyocera@kyocera-tools.ru

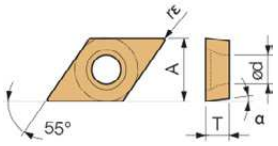
How to read this page ➡ B7

55° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
DC..215	E24~ E27, E35, F45~ F49
DC..325	E20, E24~ E27, E35, F45~ F49

Part Number	A	T	Ød (in)	α
DC_215_	1/4	3/32	0.110	7°
DC_325_	3/8	5/32	0.173	



Usage Classification

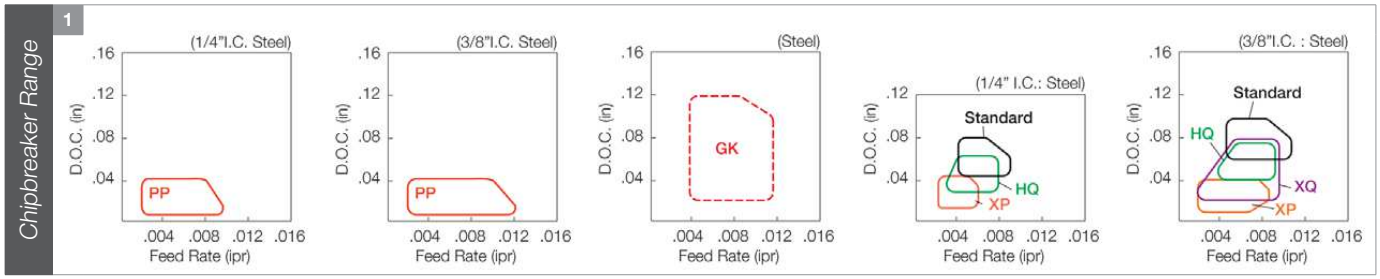
- ✖ Interruption / 1st Choice
- ✖ Interruption / 2nd Choice
- ◓ Light Interruption / 1st Choice
- ◔ Light Interruption / 2nd Choice
- ● Continuous / 1st Choice
- ○ Continuous / 2nd Choice

(Hardness Under 45HRC)

P	◓	●	◔		◓	●	◔		○	●	◓	✖			◔	✖		◓	◔				◔		◔			Free-Cutting Steel / Carbon/Alloy Steel
M																	●	◓	◔	◓			◔		◔	◔		Stainless Steel
K																												Gray Cast Iron / Nodular Cast Iron
N																											◓	Non-ferrous Metals
S																○	◔								◔			Heat-Resistant Alloys
																											◓	Titanium Alloy
H																												Hard materials

		ANSI Part Number	ISO Part Number	Corner Radius (in) rε	Cermet TN620	TN6010	TN6020	TN60	MEGA COAT Cermet PV720	PV7010	PV7025	PVD Cermet PV90	CVD Coated Carbide CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	MEGACOAT / MEGACOAT NANO PR1425	PR1225	PR1305	PR1310	PR1325	PVD Coated Carbide PR930	PR1005	PR1025	PR1125	Carbide KW10	SW05	Toolholder Page	Chipbreaker Range
Finishing, Sharp Edge / Polished	DCGT	21502MP-CK	070201MP-CK	<0.004																			●	●						○					Reference Table Above	
		21505MP-CK	070202MP-CK	<0.008																			●	●						○						
	DCGT	32502MP-CK	11T301MP-CK	<0.004																			●	●						○		○				
		32505MP-CK	11T302MP-CK	<0.008																			●	●						○		○				
Finishing-Medium, Sharp Edge	DCGT	21502MF-GQ	070201MF-GQ	<0.004																										○						
		21505MF-GQ	070202MF-GQ	<0.008																										○						
		2151MF-GQ	070204MF-GQ	<1/64																										○						B15
	DCGT	32502MF-GQ	11T301MF-GQ	<0.004																										○						1
		32505MF-GQ	11T302MF-GQ	<0.008																										○						
		3251MF-GQ	11T304MF-GQ	<1/64																										●						
Finishing-Medium, Sharp Edge / Polished	DCGT	21502MFP-GQ	070201MFP-GQ	<0.004																			●	●						○						
		21505MFP-GQ	070202MFP-GQ	<0.008																			●	●						○						
		2151MFP-GQ	070204MFP-GQ	<1/64																			●	●						○						
	DCGT	32502MFP-GQ	11T301MFP-GQ	<0.004																			●	●						○						
		32505MFP-GQ	11T302MFP-GQ	<0.008																			●	●						○						
		3251MFP-GQ	11T304MFP-GQ	<1/64																			●	●						○						
Finishing (NEW)	DCMT	21505PP	070202PP	0.008	●	○	○		●	○	○		○	○	○	○							○	○												
		2151PP	070204PP	1/64	●	○	○		●	○	○		○	●	●	○							○	○												
	DCMT	32505PP	11T302PP	0.008	●	○	○		●	○	○		○	○	○	○							○	○												
		3251PP	11T304PP	1/64	●	○	○		●	○	○		○	●	●	○							○	○												
		3252PP	11T308PP	1/32	●	○	○		●	○	○		○	●	●	○							○	○												
Finishing	DCMT	21505GP	070202GP	0.008		○	○	○		●	●	●	○	○	○	○		○	○				○					○		○						
		2151GP	070204GP	1/64		○	●	●		●	●	○	○	○	○	○		●	●				○					●		○						
	DCMT	3251GP	11T304GP	0.004		○	●	●		○	●	●	○	○	○	○		●					●					○		○						
		3252GP	11T308GP	0.008		○	●	○		●	●	●	○	○	○	○		●	●				●					●		○						
Finishing-Medium	DCMT	21505GK	070202GK	0.008	●	○	○		●	●	●		○	○	○	○		○		○	●	●	●					●		○						
		2151GK	070204GK	1/64	●	○	○		●	●	●		○	●	●	○		●	●		●	○	●					●		○	●					1
		2152GK	070208GK	1/32	●	○	○		●	●	●		○	●	●	○		●	●	●	●	●	●					○		○	●					
	DCMT	32505GK	11T302GK	0.008	●	○	○		●	●	●		○	○	○	○		○	●	○	●	●	●					●		○	●					
		3251GK	11T304GK	1/64	●	○	○		●	●	●		○	●	●	○		●	●		●	○	●					●		○	●					
		3252GK	11T308GK	1/32	●	○	○		●	●	●		○	●	●	○		●	●	●	○	●	●					○		○	●					
Finishing-Medium	DCMT	21505HQ	070202HQ	0.008	○	○	●	○	○	●	●	●	○	○	○	○		●	●	●			●					○		○						
		2151HQ	070204HQ	1/64	○	○	●	●	○	●	●	●	○	●	●	○		●	●	●	●	●	●					○		○	●					
		2152HQ	070208HQ	1/32	○	○	●	●	○	●	●	●	○	●	●	○		●	●	●	●	●	●					●		○	●					
	DCMT	32505HQ	11T302HQ	0.008	●	○	●	○	●	●	●	●	○	○	○	○		●	●	○	●	●	●					○		●	●					
		3251HQ	11T304HQ	1/64	●	○	●	●	●	●	●	●	○	●	●	○		●	●	●	●	●	●					○			●					
		3252HQ	11T308HQ	1/32	●	○	●	●	●	●	●	●	○	●	●	○		●	●	●	●	●	●					○		●	●					

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).



KYOCERA

Inserts sold in 10 piece boxes.

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