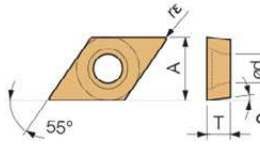


## 55° Diamond Positive Insert with Hole



### Usage Classification

- ✱ Interruption / 1st Choice
- ✱✱ Interruption / 2nd Choice
- Light Interruption / 1st Choice
- ◐ Light Interruption / 2nd Choice
- Continuous / 1st Choice
- Continuous / 2nd Choice  
(Hardness Under 45HRC)

Part Number	Applicable Toolholder Page	Part Number	A	T	Ød	α
DC..215	<a href="#">E24- E27, E35, F45- F49</a>	DC_215_	1/4	3/32	0.110	7°
DC..325	<a href="#">E20, E24~ E27, E35, F45~ F49</a>	DC_325_	3/8	5/32	0.173	

Material	ANSI		ISO		Corner Radius (in)	Cermet		MEGA COAT Cermet	CVD Coated Carbide				MEGACOAT / MEGACOAT NANO				PVD Coated Carbide		Carbide	Toolholder Page	Chipbreaker Range						
	Part Number	Part Number	Part Number	Part Number		PV Cermet	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	PR1425	PR1225	PR1305			PR1310	PR1325	PR930	PR1005	PR1025	PR1125
<b>Minute D.O.C. Sharp Edge</b>	DCGT 21505CF	070202CF	070202CF	070202CF	0.008																●						
<b>Minute D.O.C. Sharp Edge / Polished</b>	DCGT 21502MP-CF	070201MP-CF	070201MP-CF	070201MP-CF	<0.004										●	●											
<b>Finishing Sharp Edge</b>	DCGT 21502MF-GF	070201MF-GF	070201MF-GF	070201MF-GF	<0.004																						
<b>Finishing Sharp Edge / Polished</b>	DCGT 21502MFP-GF	070201MFP-GF	070201MFP-GF	070201MFP-GF	<0.004											●	●										
<b>Finishing-Medium Sharp Edge / Polished</b>	DCGT 21502MFP-SK	070201MFP-SK	070201MFP-SK	070201MFP-SK	<0.004																						
<b>Finishing Honed Edge</b>	DCGT 21502CK	070201CK	070201CK	070201CK	0.004																	●					

Reference Table Above

● : Insert whose corner R(re) dimension expressed with less than sign (e.g. <0.002, <0.004, <0.008 etc.) indicate models with minus tolerance for corner R (re).

