

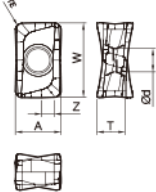



**Milling Inserts**

- A GRADES
- B INSERTS
- C CBN & PCD
- E TURNING
- F BORING
- G GROOVING
- H CUT-OFF
- J THREADING
- L SOLID END MILLS
- M MILLING
- P SPARE PARTS
- R TECHNICAL
- T INDEX

**Classification of Usage**  
 ★ : Roughing / 1st Choice  
 ☆ : Roughing / 2nd Choice  
 ■ : Finishing / 1st Choice  
 □ : Finishing / 2nd Choice  
 In case hardness is under 45HRC

P	Carbon Steel / Alloy Steel			★	
	Mold Steel			★	
M	Austenitic Stainless Steel		★	☆	
	Martensitic Stainless Steel	★		☆	
	Precipitation Hardened Stainless Steel			★	
K	Gray Cast Iron				★
	Nodular Cast Iron				★
N	Non-Ferrous Metal				
S	Heat-resistant Alloy	★			
	Titanium Alloy			★	
H	Hard Materials				□

Insert	Part Number	Dimensions (inch)						Angle			CVD MEGACOAT NANO			
		A	T	Ød	W	Z	rε	α	β	γ	CA6535	PR1535	PR1525	PR1510
 General Purpose Handed Insert shows Right-hand	LOMU 100408ER-GM	0.260	0.157	0.134	0.429	0.067	0.031	-	-	-	●	●	●	●
 Low Cutting Force 	LOMU 100408ER-SM	0.260	0.157	0.134	0.429	0.067	0.031	-	-	-	○	●	●	●
 Tough Edge (Heavy Milling)	LOMU 100408ER-GH	0.260	0.157	0.134	0.429	0.067	0.031	-	-	-	○	○	●	●

Inserts are sold in 10 piece boxes