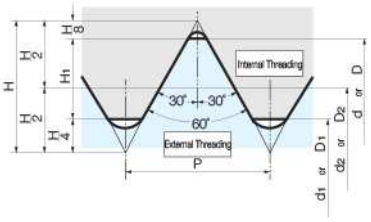
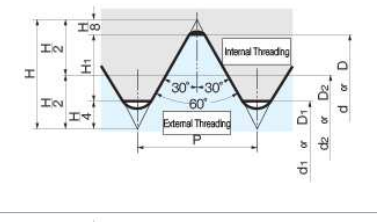
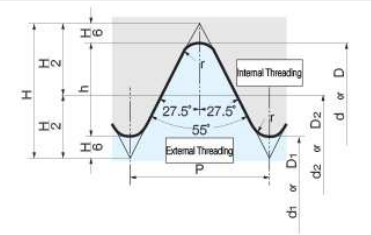
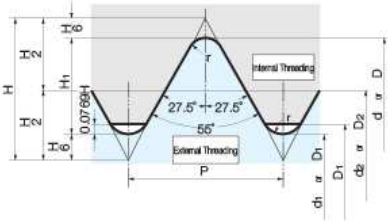
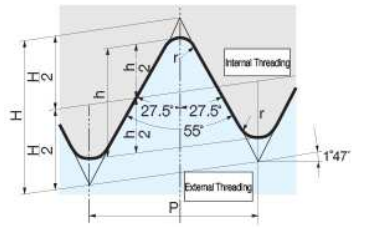
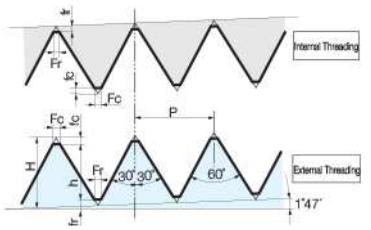
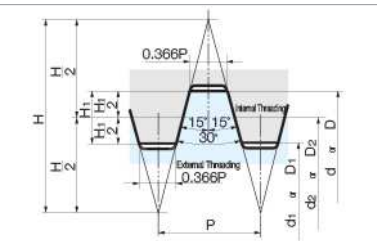
для заказа - kyocera@kyocera-tools.ru

Thread Types & Basic Profile/Applicable Toolholders & Inserts

	Basic Profile	Symbol (Previous Symbol)	Thread Type	Applicable Insert	Applicable Toolholder
Metric		M e.g.) M30	External Threading	16ER/L○○○ISO 16ER/L○○○ISO-TF 16ER/L60○○	KTNR/L○○○○□-16 KTNSR○○○○□-16
				TTX32R/L60○○	KTTXR/L○○○○□-16F, S○○□-KTTXR/L16
			Internal Threading	○○IR/L○○○ISO ○○IR/L○○○ISO-TF ○○IR/L60○○(○)	SINR/L○○○○S-○○(E)
Unified		UN UNC UNF UNEF e.g.) 3/4 -16 UNF	External Threading	KCT(K/P)○R/L	KKCR/L○○-○
				16ER/L○○UN-TF 16ER/L60○○	KTNR/L○○○○□-16 KTNSR/L○○○○□-16
				TTX32R/L60○○	KTTXR/L○○○○□-16F, S○○□-KTTXR/L16
			Internal Threading	○○IR/L○○○UN-TF ○○IR/L60○○(○)	SINR/L○○○○S-○○(E)
				KCT(K/P)○R/L	S○○□-KKCR/L
Parallel Pipe		External Threading: G(PF) Internal Threading: G(PF) Rp(PS) e.g.) G3/4 (PF3/4)	External Threading	16ER/L○○○W 16ER/L○○○W-TF 16ER/L55○○	KTNR/L○○○○□-16 KTNSR○○○○□-16
				TTX32R/L55○○	KTTXR/L○○○○□-16F, S○○□-KTTXR/L16
			Internal Threading	○○IR/L○○W ○○IR/L○○W-TF ○○IR/L55○○(○)	SINR/L○○○○S-○○(E)
Whitworth		W e.g.) W3/8	External Threading	16ER/L○○W 16ER/L○○W-TF 16ER/L55○○	KTNR/L○○○○□-16 KTNSR/L○○○○□-16
				TTX32R/L55○○	KTTXR/L○○○○□-16F, S○○□-KTTXR/L16
			Internal Threading	○○IR/L○○W ○○IR/L○○W-TF ○○IR/L55○○(○)	SINR/L○○○○S-○○(E)
Tapered Pipe		External Threading: R(PT) (BSPT) Internal Threading: Rc(PT) (BSPT) e.g.) R1/2 (PT1/2)	External Threading	16ER/L○○○PT	KTNR/L○○○○□-16 KTNSR/L○○○○□-16
				TTX32R/L55○○*	KTTXR/L○○○○□-16F, S○○□-KTTXR/L16
			Internal Threading	○○IR/L○○○PT ○○IR/L○○○PT-TF	SINR/L○○○○S-○○□(E)
American National Pipe		NPT e.g.) 3/8 -18 NPT	External Threading	16ER/L○○○NPT	KTNR/L○○○○□-16 KTNSR/L○○○○□-16
			Internal Threading	16IR/L○○○NPT	SINR/L○○○○S-16
30° Trapezoidal		Tr e.g.) Tr 26×3	External Threading	16ER/L○○○Tr	KTNR/L○○○○□-16 KTNSR/L○○○○□-16
			Internal Threading	16IR/L○○○Tr	SINR/L○○○○S-16

• Above shows the usage example of applicable Toolholders / Inserts.

✻…For the case when the thread root's corner-R can be smaller than the standard.

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